

The background of the entire page is a detailed, high-resolution image of marbled paper. The pattern consists of intricate, swirling, and layered textures in various shades of grey, taupe, and brown, creating a complex, organic visual effect.

OVERVIEW

VIEW

EN .V8

SIBU | DESIGN
we decorate.

NA

non-adhesive

SA

self-adhesive

FR

flame-retardant version
available on request

PRD

digital printing possible

PRS

screen printing possible

PR+

digital/screen printing possible

PR+*

digital/screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out.
By request available in pre-treated version.

PRS*

screen printing possible
Prior to printing a corona or plasma
treatment has to be carried out.
By request available in pre-treated version.

■ ■ ■ ■

wet room suitability

■ ■ ■ □

limited suitability for wet rooms

AR

abrasion-resistant

AR+

scratch-resistant

+ ∇

entire panel length not shown
in image

Continuous pattern

Continuous pattern

LEATHER-LINE (LL) 15
FABRIC-LINE (FL) 35
OPACO-LINE (OL) 43
SIBUGLAS (SG) 49
WOOD-LINE (WL) 67
DECO-LINE (DM) 77
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PROCESSING INSTRUCTIONS SIBUGLAS / OPACO-LINE 180

GLUED AND PRESSED ON ABSORBENT WOOD BASED SHEETS **SIBUGLAS / OPACO-LINE 180**

BONDED ONTO COATED WOOD BASED SHEETS INCLUDING EDGES AND MILLING **183**

GLUED AND PRESSED ON ABSORBENT WOOD BASED SHEETS **183**

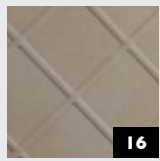
PROCESSING INSTRUCTIONS ANTIGRAV 186

SIBU | DESIGN
we decorate.

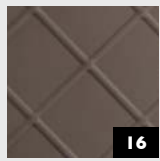
We bring rooms to life.

With our art of laminating, we unite beauty and function by combining different materials. Customer-oriented and flexible, we manufacture design elements of outstanding quality and thus ensure unique spatial experiences.

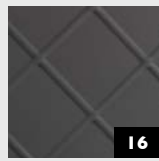
LEATHER-LINE



LL CORD
Stony Ground



LL CORD
Dove Tale



LL CORD
Charcoal Light



LL ROMBO 40
Bianco matt



LL ROMBO 40
Creme matt



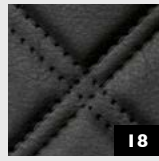
LL ROMBO 40
Nero matt



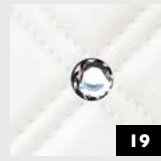
LL ROMBO 85
Bianco matt



LL ROMBO 85
Creme matt



LL ROMBO 85
Nero matt



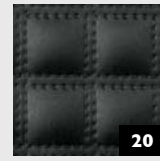
LL CRISTAL
ROMBO 85 Bianco
matt/Silver



LL QUADRO
Bianco matt



LL QUADRO
Creme matt



LL QUADRO
Nero matt



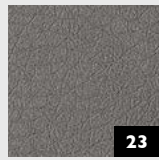
LL QUADRO
LUXURY Bronze



LL COLLAGE
Oro



LL Charcoal
Dark



LL Charcoal
Light



LL Dove Tale



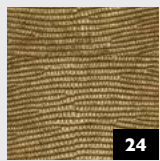
LL London Clay



LL Stony Ground



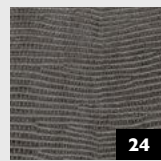
LL LEGUAN
Silver



LL LEGUAN
Gold



LL LEGUAN
Copper



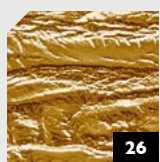
LL LEGUAN
Nero



LL LEGUAN Silk



LL LEGUAN
Bianco



LL PERSIAN
Gold



LL PERSIAN
Metallic



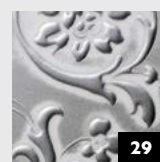
LL PEARL RAY
Gold



LL FLORAL
White



LL FLORAL
VINTAGE Silver/
Silver



LL FLORAL
White/Silver
matt



LL FLORAL
White/Gold matt



LL FLORAL
Black/Silver matt



LL CURVED
Silver



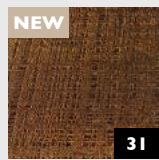
LL CURVED
Gold



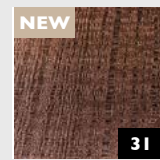
LL CURVED
Rose



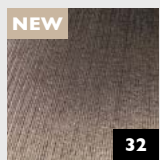
LL GRID Silver



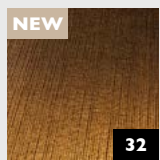
LL GRID Gold



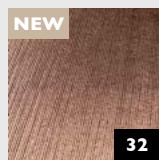
LL GRID Rose



LL ALIGNED
Silver



LL ALIGNED
Gold



LL ALIGNED
Rose

FABRIC-LINE



FL CUBE VELVET
Bordeaux



FL CUBE VELVET
Pearl



FL CREPA
VELVET Avocado



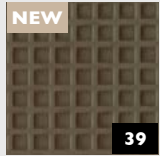
FL CREPA
VELVET Volcano



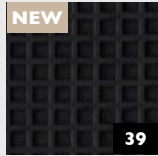
FL COMB
VELVET Curry



FL COMB
VELVET Pearl



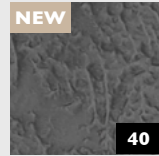
FL SQUARE 2
VELVET Mocha



FL SQUARE 2
VELVET Coal



FL LAVA VELVET
Coal

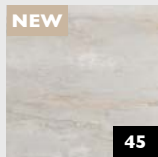


FL LAVA VELVET
Volcano

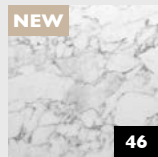
OPACO-LINE



OL MARBLE
Alpine matt AR



OL GENESIS
White matt AR



OL MARBLE
White matt AR



OL MARBLE
Black matt AR

SIBUGLAS



SG CURVED
Silver AR+



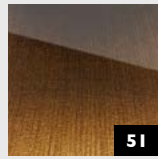
SG CURVED
Gold AR+



SG CURVED
Rose AR+



SG ALIGNED
Silver AR+



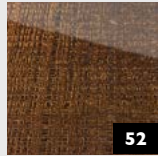
SG ALIGNED
Gold AR+



SG ALIGNED
Rose AR+



SG GRID
Silver AR+



SG GRID
Gold AR+



SG GRID
Rose AR+



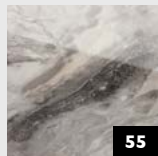
SG GENESIS
Grey AR+



SG GENESIS
White AR+



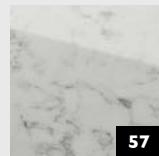
SG MARBLE
Brown AR+



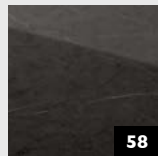
SG MARBLE
Alpine AR+



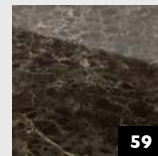
SG MARBLE
Black AR+



SG MARBLE
White AR+



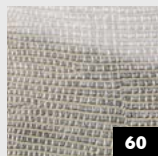
SG MARBLE
Grey AR+



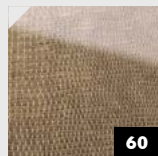
SG MARBLE
Emperador AR+



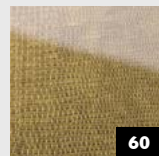
SG LEGUAN
Bianco met AR+



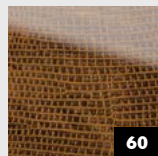
SG LEGUAN
Silver AR+



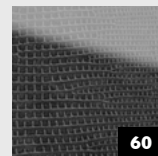
SG LEGUAN Silk
AR+



SG LEGUAN
Gold AR+



SG LEGUAN
Copper AR+



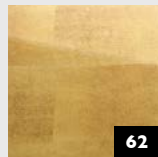
SG LEGUAN
Nero AR+



SG VINTAGE
Silver AR+



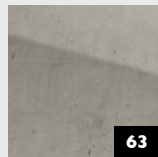
SG VINTAGE
Copper AR+



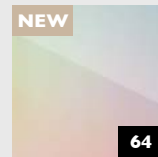
SG LUXURY
Gold AR+



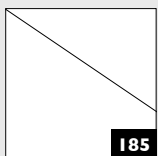
SG LUXURY
Bronze AR+



SG OLD Platin
AR+

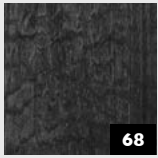


SG HOLLYWOOD

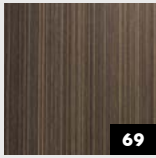


suitable
balancing sheet

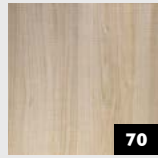
WOOD-LINE



WL Carbonized
Wood



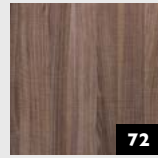
WL Wenge
Wood



WL Maple Alpine



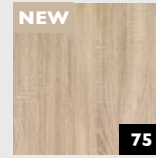
WL Nutwood



WL Nutwood
Country

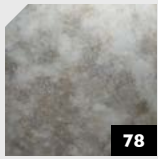


WL Sessile OAK

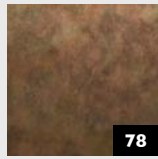


WL OAK TREE
Light

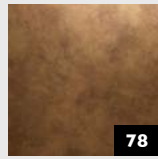
DECO-LINE



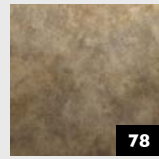
DM OXIDIZED
Silver AR



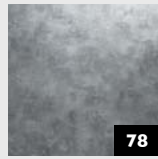
DM OXIDIZED
Autumn AR



DM OXIDIZED
Copper AR



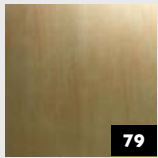
DM OXIDIZED
Nickel AR



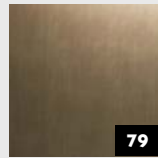
DM OXIDIZED
Platin AR



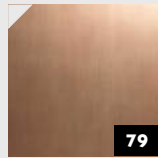
DM OXIDIZED
Titan AR



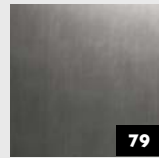
DM SLIGHTLY
USED Gold AR



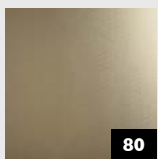
DM SLIGHTLY
USED Bronze AR



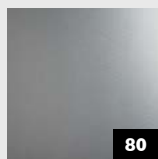
DM SLIGHTLY
USED Copper AR



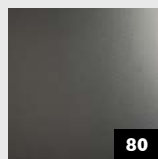
DM SLIGHTLY
USED Titan AR



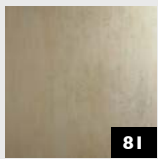
DM METALLIC
USED
Champagne AR



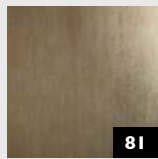
DM METALLIC
USED Silver AR



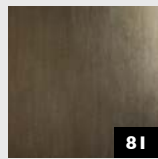
DM METALLIC
USED Titan AR



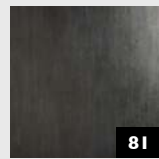
DM METALLIC
USED Ivory AR



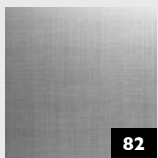
DM METALLIC
USED Sand AR



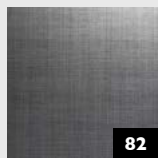
DM METALLIC
USED Bronze AR



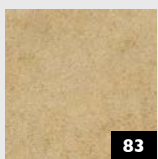
DM METALLIC
USED Steel AR



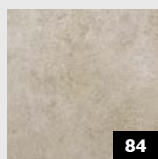
DM REFINED
METAL Silver AR



DM REFINED
METAL Titan AR



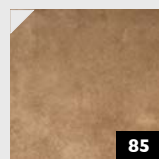
DM SILENT Gold
AR



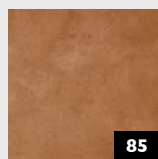
DM Iron Age AR



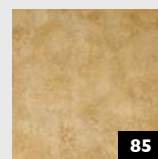
DM CLASSY
Silver AR



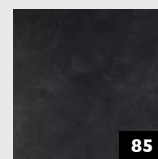
DM CLASSY
Bronze AR



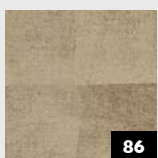
DM CLASSY
Copper AR



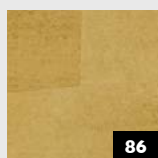
DM CLASSY Gold
AR



DM CLASSY
Black AR



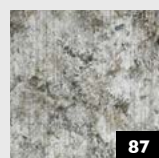
DM LUXURY
Bronze AR



DM LUXURY
Gold AR

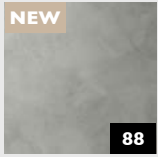


DM VINTAGE
Copper



DM VINTAGE
Silver

DECO-LINE



DM CONCRETE
Grey



DM MONSOON
VINTAGE Brown



DM CEMENT
Light



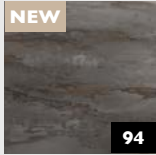
DM CEMENT
Dark



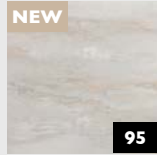
DM MARBLE
White



DM Travertin



DM GENESIS
Grey supermatt
AR



DM GENESIS
White supermatt
AR



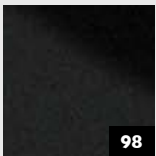
DM MARBLE
White supermatt
AR



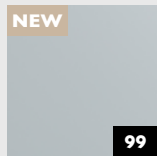
DM MARBLE
Black supermatt
AR



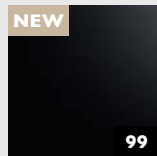
DM MAGIC
White AR



DM MAGIC
Black AR



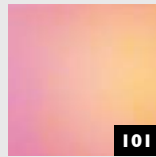
DM Snow White
matt



DM Graphite
Black matt



DM GALAXY
Silver



DM Hollywood



DM Hollywood
Blue



DM Aqua



DM LUXURY
Holografico

DECO-LINE



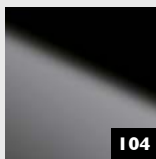
DM Silver PF



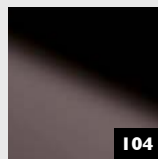
DM Smoke PF



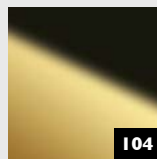
DM OPTICAL MIRROR Silver AR



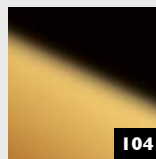
DM OPTICAL MIRROR Fashion Grey AR



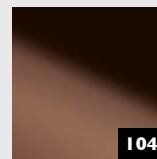
DM OPTICAL MIRROR Anthracite AR



DM OPTICAL MIRROR Brass AR



DM OPTICAL MIRROR Gold AR



DM OPTICAL MIRROR Copper AR



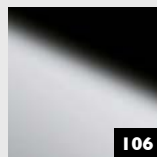
DM Silver MMS



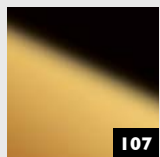
DM Gold MMS



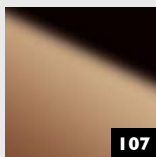
DM Silver



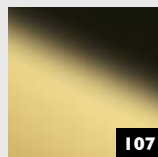
DM Silver/White



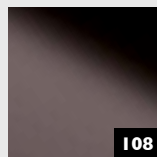
DM Gold AR



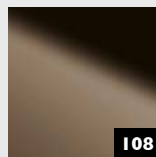
DM Rosegold AR



DM Brass AR



DM Anthracite AR



DM Brown AR



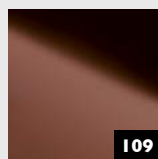
DM Rose AR



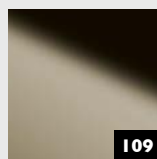
DM Iceblue AR



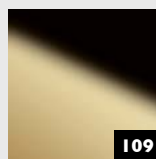
DM Fashion Grey AR



DM Bronze



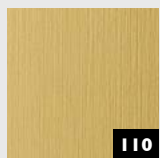
DM Champagne



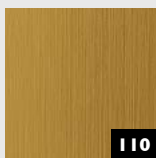
DM Gold 30



DM Fashion Red



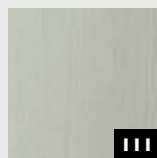
DM Brass brushed matt AR



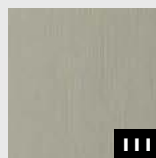
DM Gold brushed matt AR



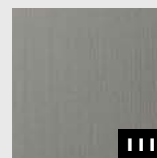
DM Silver brushed



DM HGS



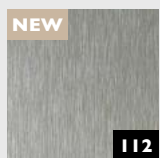
DM Champagne brushed



DM Titan brushed



DM Copper brushed



DM DEEP BRUSHED Gravel

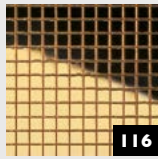


DM DEEP BRUSHED Sandy

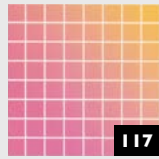
MULTISTYLE



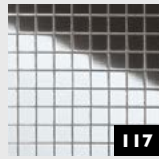
MS 3x3 flex
Classic Silver



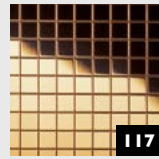
MS 3x3 flex
Classic Gold AR



MS 5x5 flex
Classic Hollywood



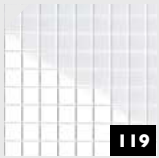
MS 5x5 flex
Classic Silver



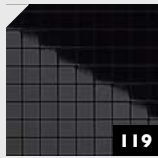
MS 5x5 flex
Classic Gold AR



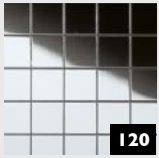
MS 5x5 flex
Classic GALAXY
Silver



MS 5x5 flex
Classic MAGIC
White



MS 5x5 flex
Classic MAGIC
Black



MS 10x10 flex
Classic Silver



MS 10x10 flex
Classic Gold AR



MS 20x20 flex
Classic Silver



MS 20x20 flex
Classic Gold AR



MSC 10x10 flex
Classic Silver



MSC 30x30 flex
Classic Silver

STRUCTURE-LINE



SL CRASHED
OLD Platin



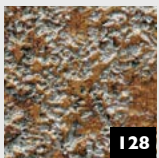
SL CRASHED
Silver



SL IMPACT
VINTAGE Silver



SL IMPACT
ANTIQUE Bronze



SL LAVA VINTAGE
Copper



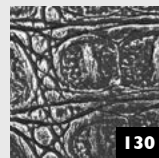
SL RACE
VINTAGE Silver/
Bronze



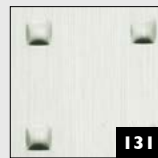
SL RACE
VINTAGE Copper/
Silver



SL CROCO
Silver PF/Silver

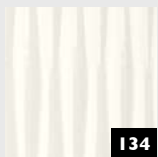


SL CROCO
Smoke PF/Silver



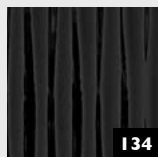
SL SQUARE 3
HGS

ACRYLIC-LINE



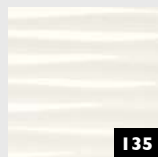
134

AC MOTION
ONE White



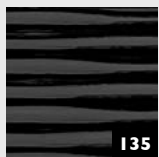
134

AC MOTION
ONE Black



135

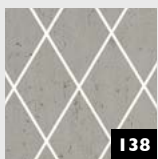
AC MOTION
TWO White



135

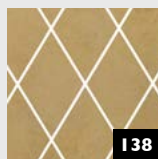
AC MOTION
TWO Black

TRANSLUCENT-LINE



138

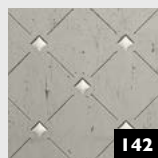
TL LINEA
104x62 OLD
Platin



138

TL LINEA
104x62 SILENT
Gold

PUNCH-LINE / 3D



142

PL3D Q-10-30
OLD Platin/Silver



142

PL3D H-10-30
Pearl White
PF/Gold



144

PL3D ROSES
Pearl White PF/
Gold



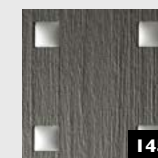
144

PL3D ROSES
Silver PF/Silver



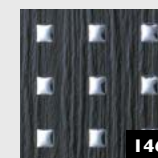
145

PL3D Q 10-40-40
Silver PF/Silver



145

PL3D Q 10-40-40
Smoke PF T1/
Silver matt



146

PL3D Q 5-15-15
Black T1/Silver



147

PL Q 5-15-15
Silver PF

ANTIGRAV



FL CREPA
VELVET Avocado
Antigrav



FL CREPA
VELVET Volcano
Antigrav



FL LAVA
VELVET Coal
Antigrav



FL LAVA
VELVET Volcano
Antigrav



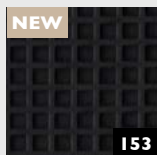
FL COMB
VELVET Curry
Antigrav



FL COMB
VELVET Pearl
Antigrav



FL SQUARE 2
VELVET Mocha
Antigrav



FL SQUARE 2
VELVET Coal
Antigrav



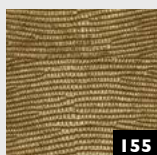
FL CUBE VELVET
Bordeaux
Antigrav



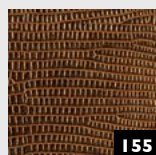
FL CUBE
VELVET Pearl
Antigrav



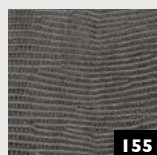
LL LEGUAN
Silver



LL LEGUAN
Gold



LL LEGUAN
Copper



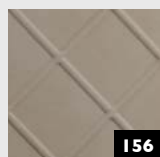
LL LEGUAN
Nero



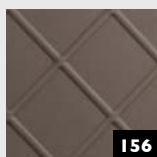
LL LEGUAN Silk



LL LEGUAN
Bianco



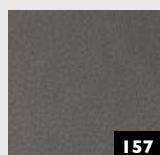
LL CORD
Stony Ground
Antigrav



LL CORD
Dove Tale
Antigrav



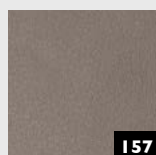
LL CORD
Charcoal Light
Antigrav



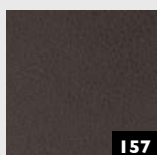
LL Charcoal
Dark Antigrav



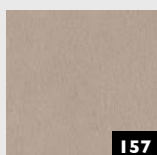
LL Charcoal
Light Antigrav



LL Dove Tale
Antigrav



LL London Clay
Antigrav



LL Stony Ground
Antigrav



DM CEMENT
Dark Antigrav



DM CEMENT
Light Antigrav



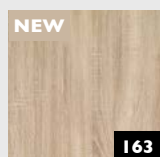
DM Travertin
Antigrav



DM MARBLE
White Antigrav



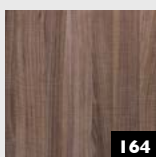
DM CONCRETE
Grey Antigrav



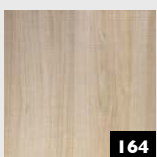
WL OAK TREE
Light Antigrav



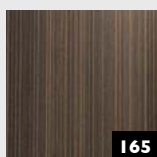
WL Nutwood
Antigrav



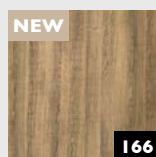
WL Nutwood
Country Antigrav



WL Maple Alpine
Antigrav



WL Wenge Wood
Antigrav



WL Sessile OAK
Antigrav



WL Carbonized
Wood Antigrav

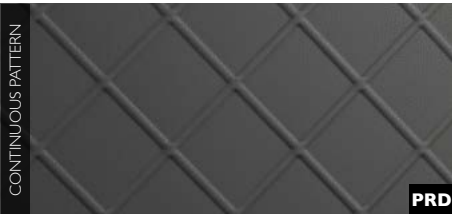
LEATHER- LINE



LL CORD Stony Ground
2600 x 1000 / **NA** 19542 / **SA** 19545



LL CORD Dove Tale
2600 x 1000 / **NA** 19532 / **SA** 19544



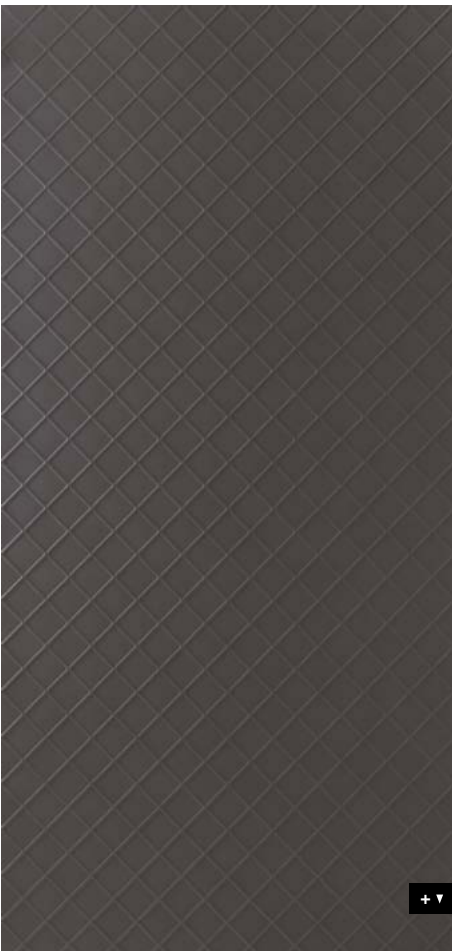
LL CORD Charcoal Light
2600 x 1000 / **NA** 19543 / **SA** 19546



□ LL CORD Charcoal Light

Photo: iStock.com

2600 x 1000



LEATHER-LINE

LL CORD

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2	2,13
Max. relief height mm	3,2	3,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓
Wight/Designsheet ~	3,4 kg	3,8 kg

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request





□ LL ROMBO 40
Crema matt

Photo: Jesse



LL ROMBO 40 Bianco matt
2600 x 1000 / **NA** I5025 / **SA** I5041



LL ROMBO 40 Crema matt
2600 x 1000 / **NA** I3848 / **SA** I3863



□ LL ROMBO 40
Nero matt



LL ROMBO 40 Nero matt
2600 x 1000 / **NA** I5014 / **SA** I5029

LEATHER-LINE

LL ROMBO 40

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

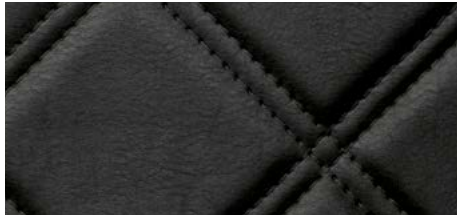
On request



LL ROMBO 85 Bianco matt
2600 x 1000 / **NA** I5026 / **SA** I5042



LL ROMBO 85 Creme matt
2600 x 1000 / **NA** I3852 / **SA** I3867



LL ROMBO 85 Nero matt
2600 x 1000 / **NA** I5015 / **SA** I5030



□
LL ROMBO 85
Creme matt

Photo: Boris Breuer - CABINET Schranksysteme AG

2600 x 1000



LEATHER-LINE

LL ROMBO 85

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	3,8	4,04
Max. relief height mm	5,0	5,24
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic	–	
PVA pre-treatment	–	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA compressible	–	–
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request



□
LL CRISTAL ROMBO 85
Bianco matt/Silver



LL CRISTAL ROMBO 85 Bianco matt/Silver
2600 x 1000 / SA 15044

Photo: Cary Horowitz

LEATHER-LINE

LL CRISTAL ROMBO 85

2600 x 1000

Product characteristics

	SA
Base material	HIPS, PE-foam
Surface material	PU-leather, crystal: PMMA
Material thickness mm	4,04
Max. relief height mm	5,24
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable *	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic	—
PVA pre-treatment	—

Processing

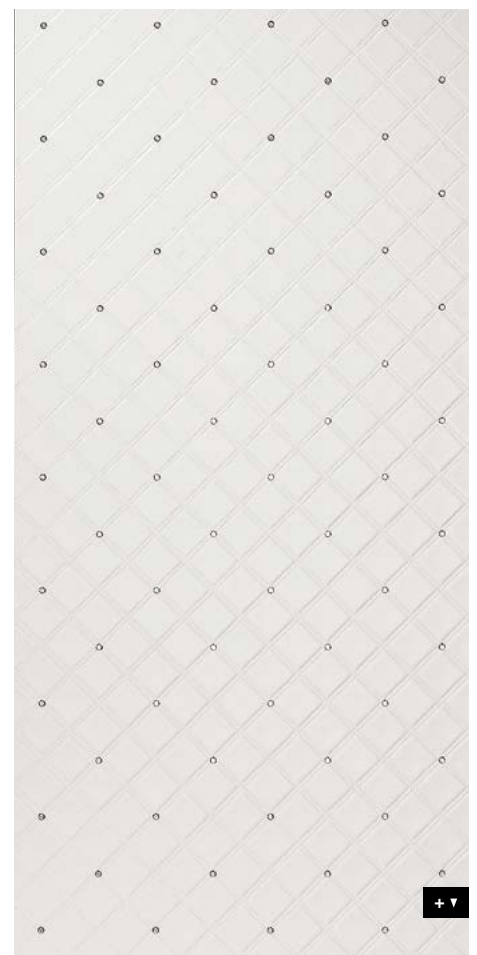
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	—
Smallest bending radius	300 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





LL QUADRO Bianco matt
2600 x 1000 / **NA** I4270 / **SA** I5175



LL QUADRO Creme matt
2600 x 1000 / **NA** I4273 / **SA** I4277



LL QUADRO Nero matt
2600 x 1000 / **NA** I5017 / **SA** I5032



□ **LL QUADRO Nero matt**

Photo: Jesse



□ **LL QUADRO Creme matt**

Photo: Bertrand Benoit

2600 x 1000



LEATHER-LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic	–	
PVA pre-treatment	–	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA compressible	–	–
Smallest bending radius	300 mm	300 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





LL QUADRO LUXURY Bronze
2600 x 1000 / **NA** 17831 / **SA** 17851

□
LL QUADRO
LUXURY Bronze

LEATHER-LINE

LL QUADRO

Product characteristics

	NA	SA
Base material	HIPS, PE-foam	
Surface material	PU-leather	
Material thickness mm	2,8	3,04
Max. relief height mm	4,8	5,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic	–	
PVA pre-treatment	–	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	–	–
Laser cutting	✓	✓
Hot bending	–	–
PVA compressible	–	–
Smallest bending radius	300 mm	300 mm

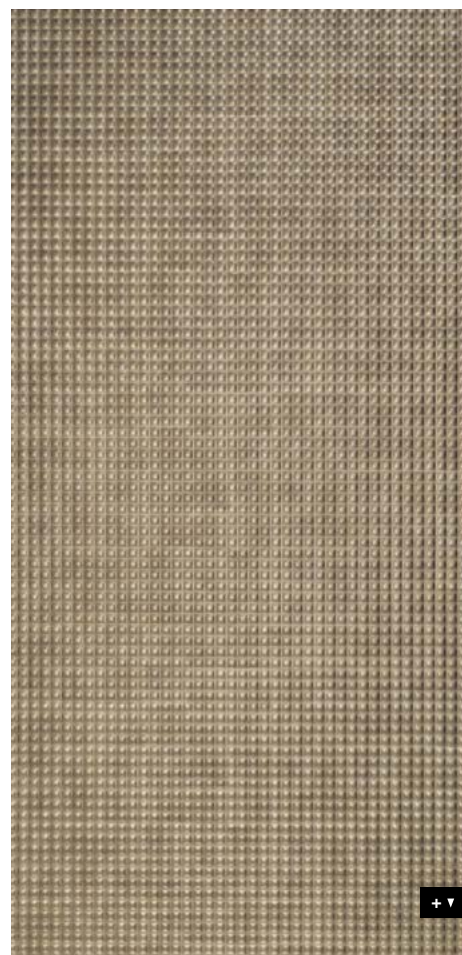
Accessories

SIBUKLE	Spatula A2
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Special colors

On request

2600 x 1000





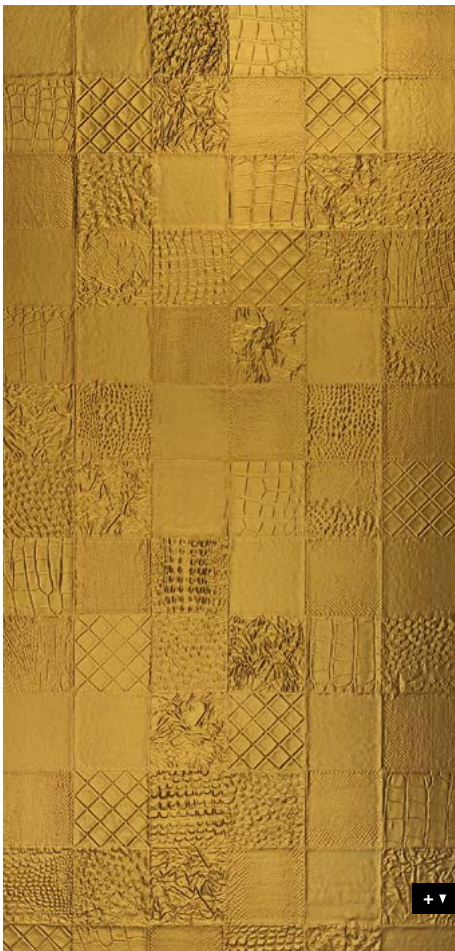
LL COLLAGE Oro

2600 x 1000 / 1,9 / **NA** 13923 / **SA** 13926



□ LL COLLAGE Oro

2600 x 1000



LEATHER-LINE

LL COLLAGE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,15
Max. relief height mm	3,5	3,75
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment Oro	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

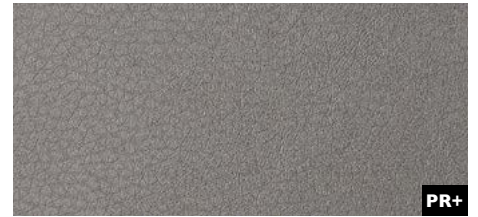


□ LL Dove Tale

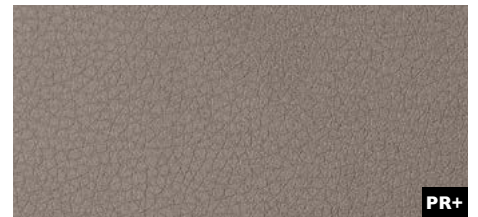
Photo: © istock.com



LL Charcoal Dark
2600 x 1000 / **NA** 19299 / **SA** 19302



LL Charcoal Light
2600 x 1000 / **NA** 19298 / **SA** 19301



LL Dove Tale
2600 x 1000 / **NA** 19013 / **SA** 19024



LL London Clay
2600 x 1000 / **NA** 19014 / **SA** 19025



LL Stony Ground
2600 x 1000 / **NA** 19012 / **SA** 19023

LEATHER-LINE

LEATHER-LINE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,95	2,08
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



FR

LL LEGUAN Silver

2600 x 1000 / **NA** 12883 / **SA** 12893



FR

LL LEGUAN Gold

2600 x 1000 / **NA** 13480 / **SA** 13478



FR

LL LEGUAN Copper

2600 x 1000 / **NA** 12884 / **SA** 12894



FR

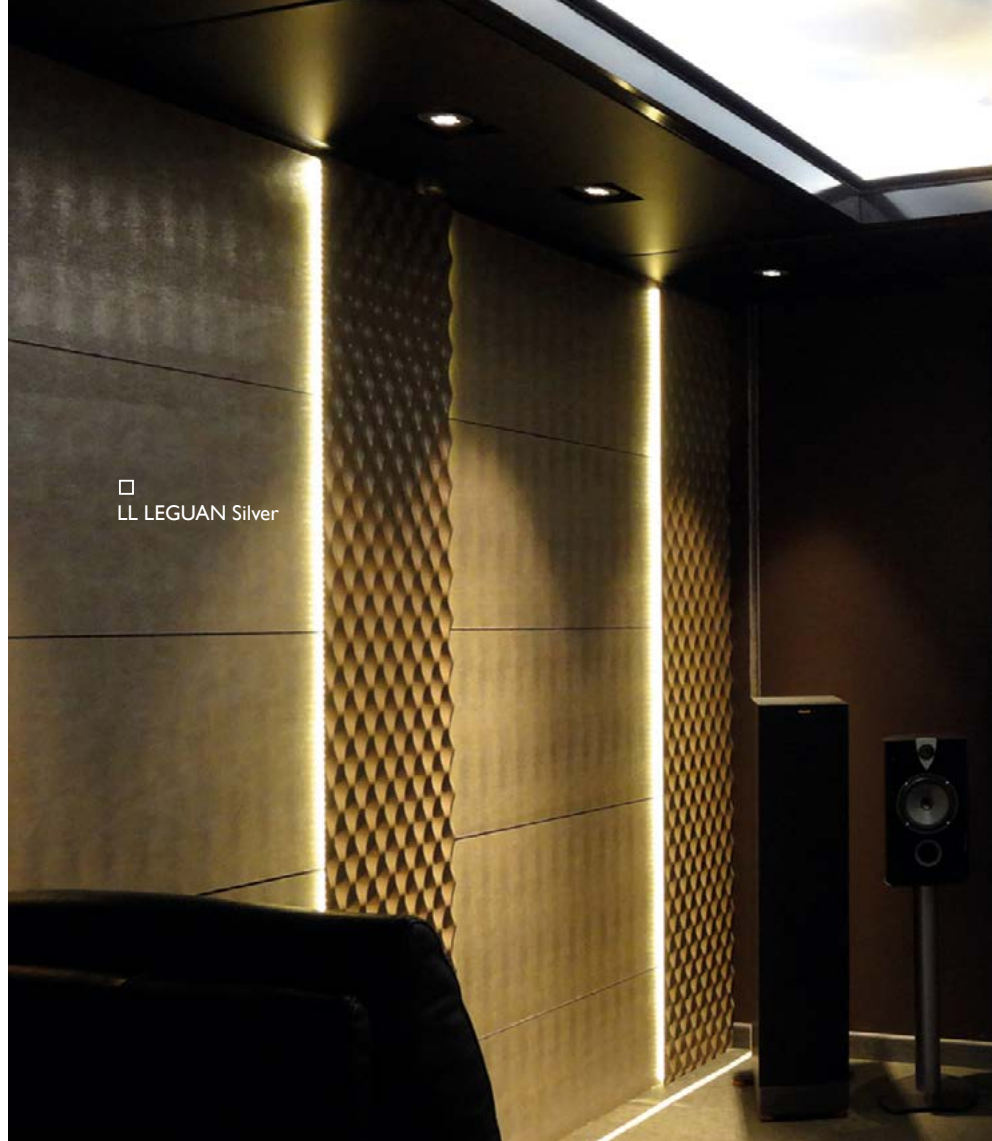
LL LEGUAN Nero

2600 x 1000 / **NA** 14778 / **SA** 14797

2600 x 1000



+ ▼



□ LL LEGUAN Silver

LEATHER-LINE

LL LEGUAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Accessories

SIBUKLE	Spatula A1
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Special colors

–



LL LEGUAN Silk
2600 x 1000 / 1,5 mm / **NA** 16451 / **SA** 16452



LL LEGUAN Bianco
2600 x 1000 / 1,4 mm / **NA** 15609 / **SA** 15610



□
LL LEGUAN Bianco

LEATHER-LINE

LL LEGUAN

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,4 / 1,5	1,53 / 1,63
Temperature stability	up to 60 °C	
Wet room suitability	Silk	■■■■□
	Bianco	■■■■■
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

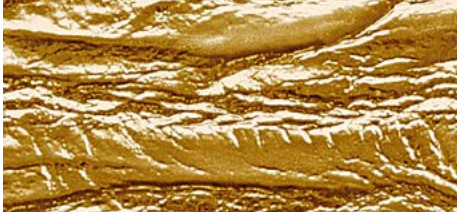
Accessories

SIBUKLE	Spatula A1
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Special colors

–





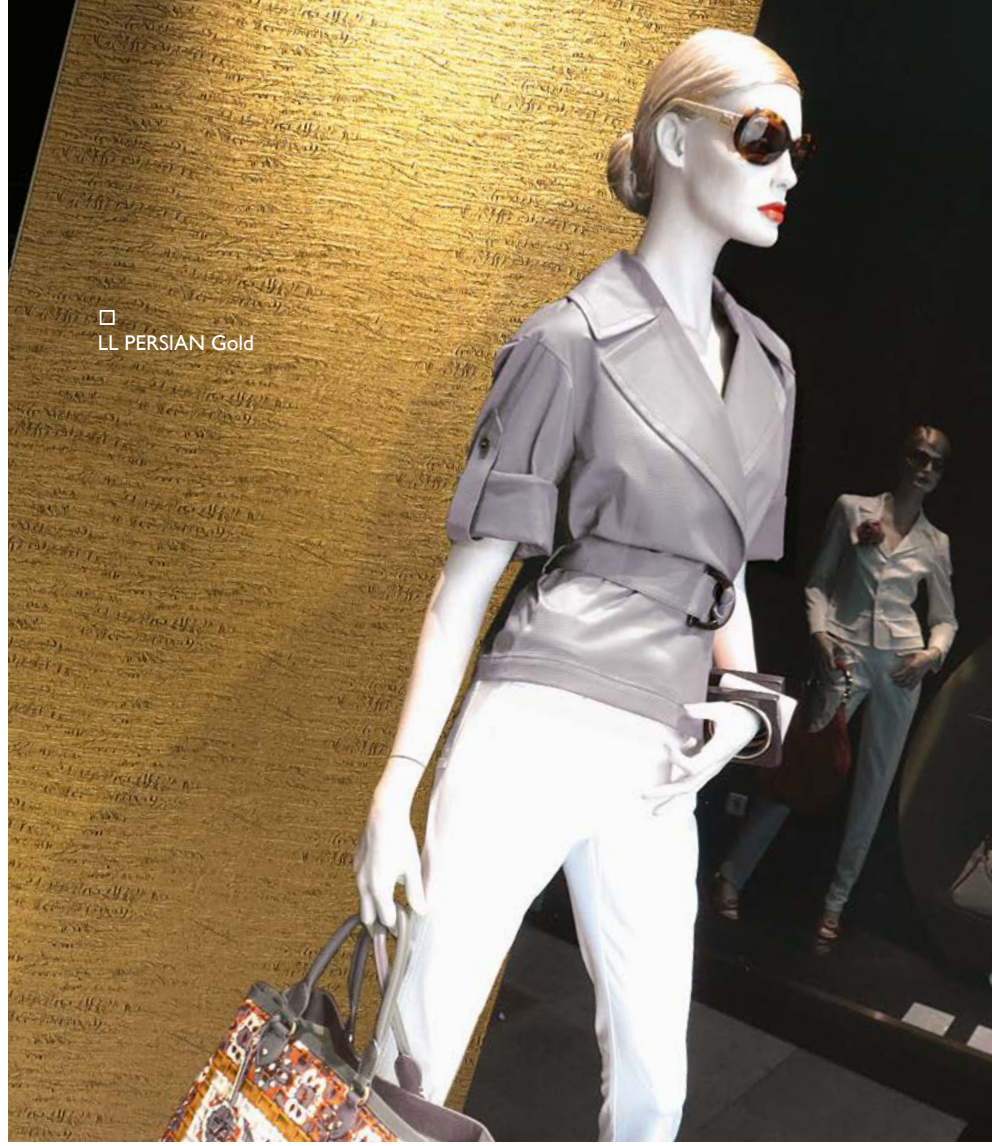
LL PERSIAN Gold

2600 x 1000 / **NA** 15656 / **SA** 15660



LL PERSIAN Metallic

2600 x 1000 / **NA** 15655 / **SA** 15659



2600 x 1000



LEATHER-LINE

LL PERSIAN

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

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Photo: © Kaupo Kikkas



LL PEARL RAY Gold
2600 x 1000 / **NA** 17015 / **SA** 17016

LEATHER-LINE

LL PEARL RAY

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

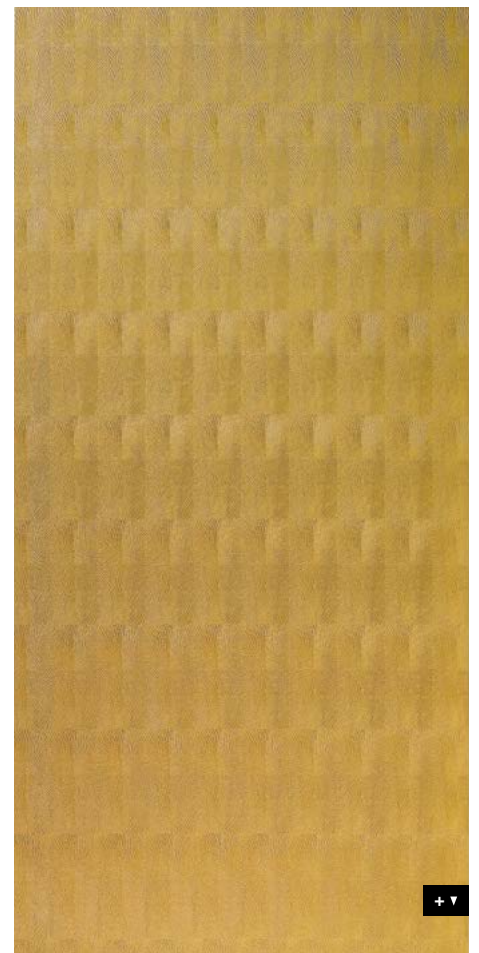
	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request





LL FLORAL White
2600 x 1000 / **NA** 13470 / **SA** 13473



Photo: Wipro

2600 x 1000



LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	2,1	2,23
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request





Photo: GARANTline



LL FLORAL VINTAGE Silver/Silver
2600 x 1000 / **NA** 17266 / **SA** 17267



LL FLORAL White/Silver matt
2600 x 1000 / **NA** 13418 / **SA** 13414



LL FLORAL White/Gold matt
2600 x 1000 / **NA** 13419 / **SA** 13415



LL FLORAL Black/Silver matt
2600 x 1000 / **NA** 13416 / **SA** 13412

LEATHER-LINE

LL FLORAL

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,9	2,03
Max. relief height mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	–	–
Further thicknesses	–	–
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	150 mm

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

2600 x 1000





LL CURVED Silver

2600 x 1000 / **NA** 22805 / **SA** 22806



LL CURVED Gold

2600 x 1000 / **NA** 22803 / **SA** 22808



LL CURVED Rose

2600 x 1000 / **NA** 22804 / **SA** 22807

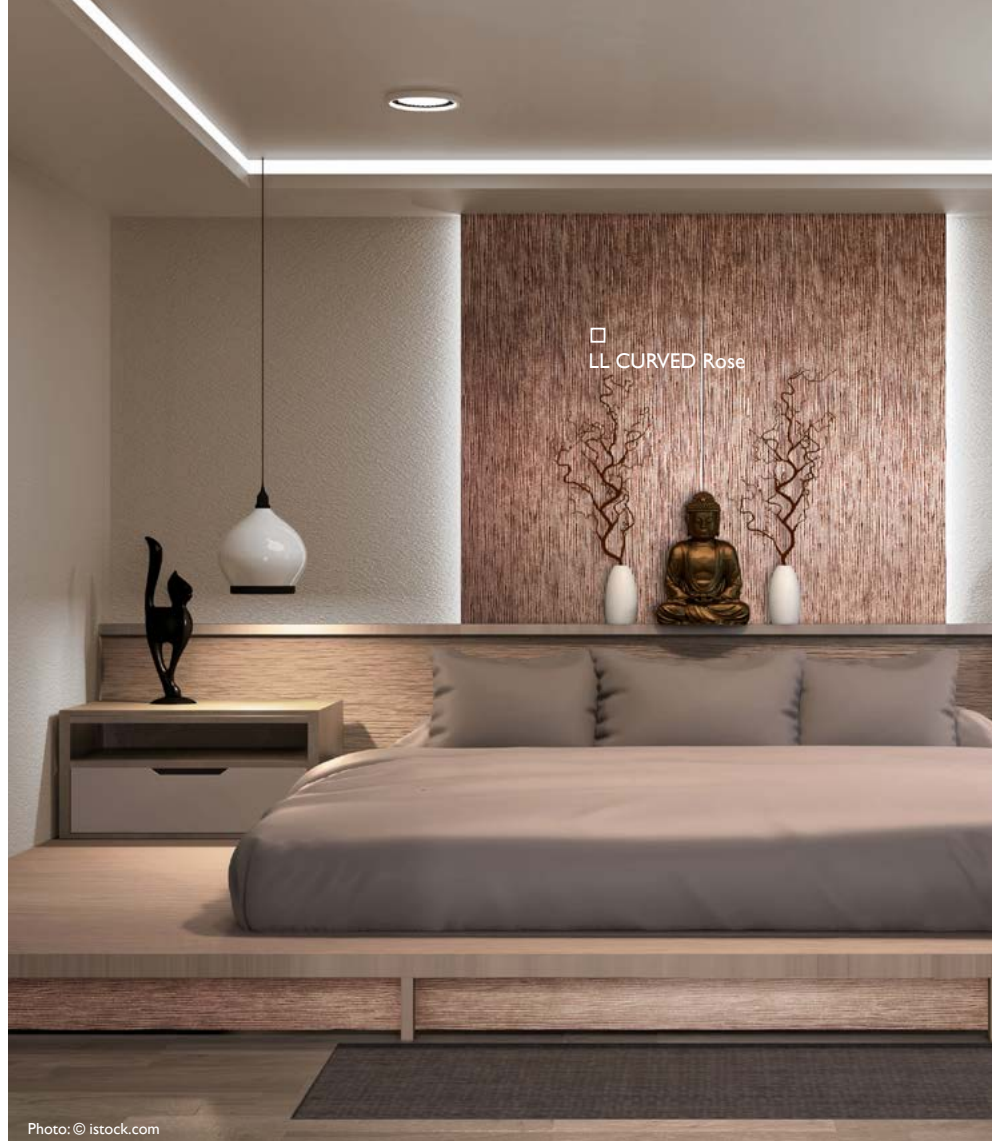


Photo: © istock.com

2600 x 1000



LEATHER-LINE

LL CURVED

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	–

Accessories

SIBUKLE	Spatula A1
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Special colors

–





LL GRID Silver



LL GRID Silver
2600 x 1000 / **NA** 22811 / **SA** 22812



LL GRID Gold
2600 x 1000 / **NA** 22809 / **SA** 22814



LL GRID Rose
2600 x 1000 / **NA** 22810 / **SA** 22813

Photo: © istock.com

LEATHER-LINE LL GRID

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A I
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Special colors

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LL ALIGNED Silver
2600 x 1000 / **NA** 22817 / **SA** 22818



LL ALIGNED Gold
2600 x 1000 / **NA** 22815 / **SA** 22820



LL ALIGNED Rose
2600 x 1000 / **NA** 22816 / **SA** 22819

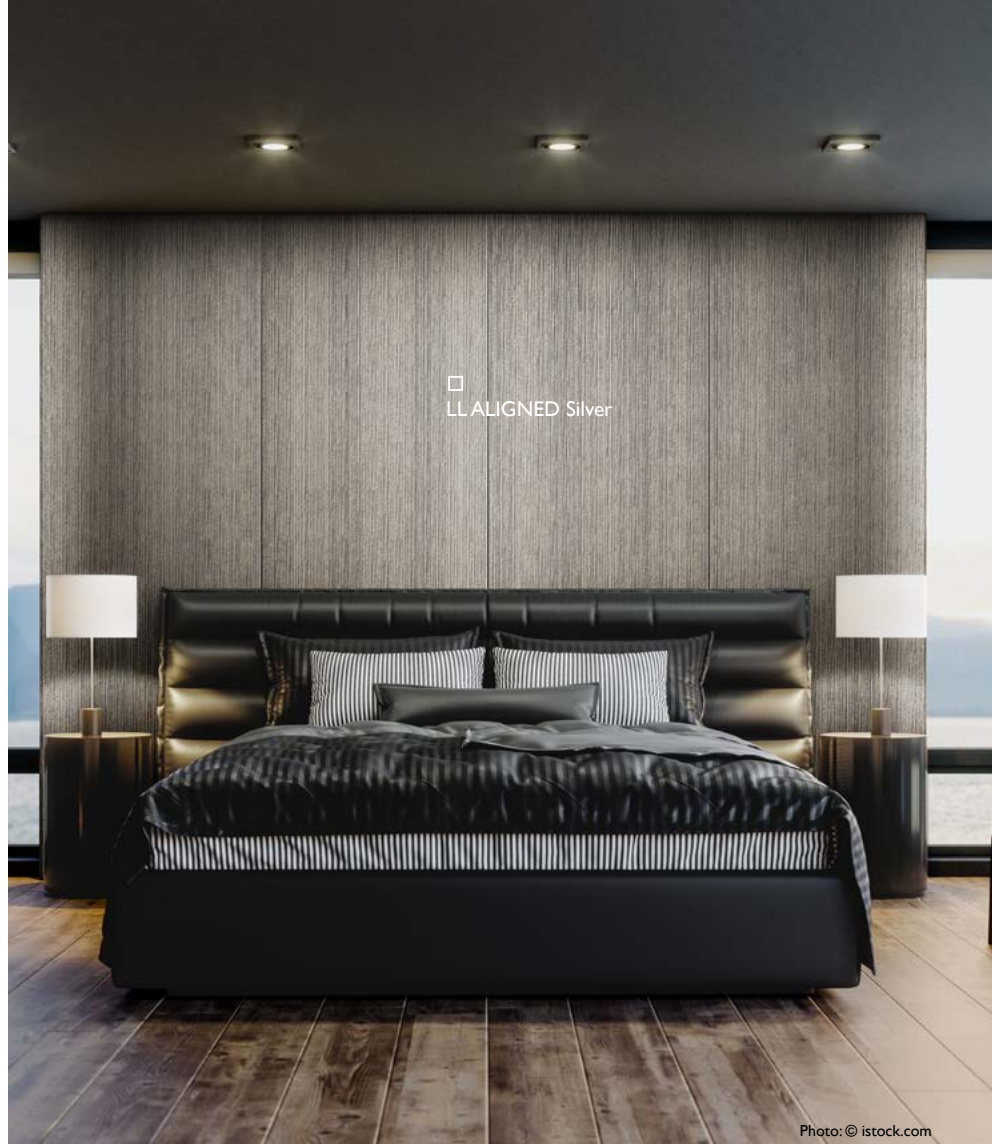


Photo: © istock.com

2600 x 1000



LEATHER-LINE

LL ALIGNED

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PU-leather	
Material thickness mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—





□ LL ALIGNED Silver

□ LL ALIGNED Gold

FABRIC- LINE

CONTINUOUS PATTERN

FL CUBE VELVET Bordeaux
2600 x 1000 / **NA** 22709 / **SA** 22719

CONTINUOUS PATTERN

FL CUBE VELVET Pearl
2600 x 1000 / **NA** 22710 / **SA** 22720

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



Photo: © istock.com

2600 x 1000



FABRIC-LINE

FL CUBE VELVET

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On request	
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	✓	–

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



FL CREPA VELVET Volcano



FL CREPA VELVET Avocado
2600 x 1000 / **NA** 22705 / **SA** 22715



FL CREPA VELVET Volcano
2600 x 1000 / **NA** 22706 / **SA** 22717

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.

Photo: © istock.com

FABRIC-LINE

FL CREPA VELVET

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	✓	–

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



CONTINUOUS PATTERN



FL COMB VELVET Curry
2600 x 1000 / **NA** 22695 / **SA** 22711

CONTINUOUS PATTERN



FL COMB VELVET Pearl
2600 x 1000 / **NA** 22696 / **SA** 22712

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



Photo: © istock.com

2600 x 1000



FABRIC-LINE

FL COMB VELVET

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Extra equipment

	NA	SA
Special formats	On request	
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	✓	—

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Processing

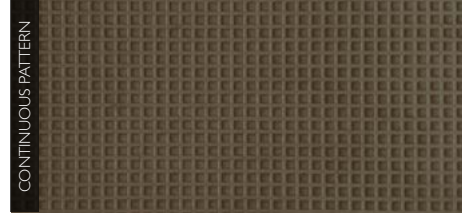
	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



FL SQUARE 2 VELVET Mocha
2600 x 1000 / **NA** 22703 / **SA** 22713



FL SQUARE 2 VELVET Coal
2600 x 1000 / **NA** 22704 / **SA** 22714

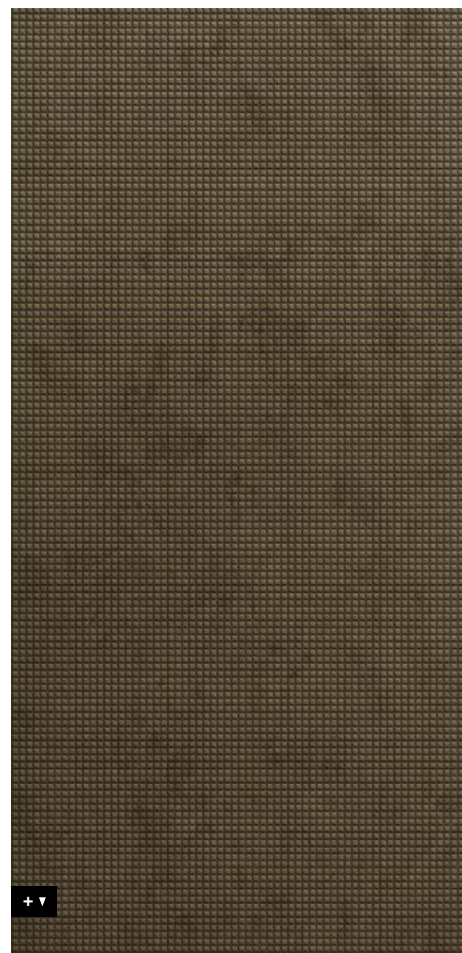
Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.

Photo: © istock.com

FABRIC-LINE

FL SQUARE 2 VELVET

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	–
Milling	–	–
Laser cutting	✓	✓
Hot bending	✓	–
PVA compressible	✓	–
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	✓	–

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request



FL LAVA VELVET Volcano
2600 x 1000 / **NA** 22707 / **SA** 22718



FL LAVA VELVET Coal
2600 x 1000 / **NA** 22708 / **SA** 22716

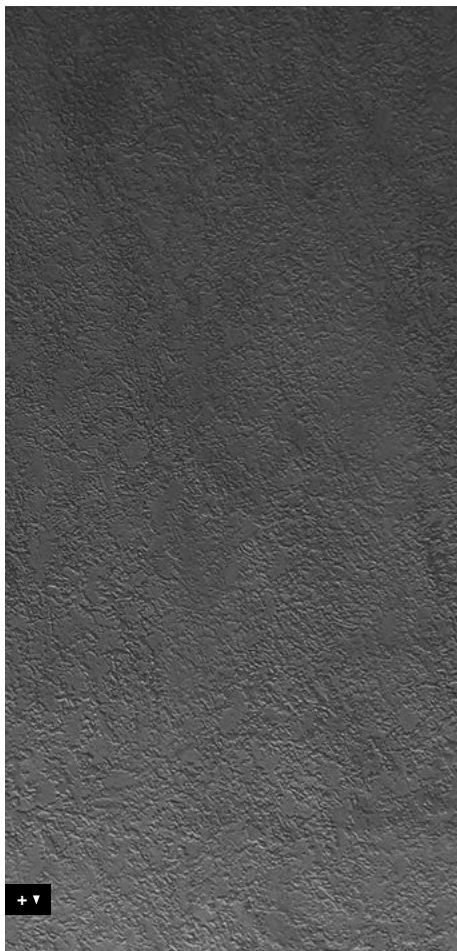
Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



□
FL LAVA VELVET Volcano

Photo: © istock.com

2600 x 1000



FABRIC-LINE

FL LAVA VELVET

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET fiber	
Material thickness mm	1,7	1,83
Max. relief height mm	2,2	2,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Rolled packable *	✓	✓

* Design sheets to be rolled with the decor side outwardly (both – NA and SA version). We recommend rolling not more than 3 sheets per carton (480 x 480 mm).

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing	✓	—
Milling	—	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	✓	—

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request



□
FL LAVA VELVET Volcano

OPACO- LINE



PRS*

OL MARBLE Alpine matt AR
2600 x 1000 / **NA** 22624 / **SA** 22632



□ OL MARBLE Alpine matt AR

Photo: © istock.com

2600 x 1000



+ ▾

OPACO LINE

OL MARBLE Alpine matt AR

Product characteristics

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets**	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



□ OL GENESIS White matt AR



PRS*

OL GENESIS White matt AR
2600 x 1000 / **NA** 22626 / **SA** 22634

OPACO LINE

OL GENESIS White matt AR

2600 x 1000

Product characteristics

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—



* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PRS*

OL MARBLE White matt AR
2600 x 1000 / **NA** 22625 / **SA** 22633



□ OL MARBLE White matt AR

Photo: © istock.com

2600 x 1000



OPACO LINE

OL MARBLE White matt AR

Product characteristics

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets**	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





□ OL MARBLE Black matt AR



PRS*

OL MARBLE Black matt AR
2600 x 1000 / **NA** 22627 / **SA** 22635

OPACO LINE

OL MARBLE Black matt AR

2600 x 1000

Product characteristics

	NA	SA
Surface material	PET	
Base material	PS	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets **	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—



* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

SIBUGLAS



PR+

SG CURVED Silver AR+
2600 x 1000 / **NA** 20177 / **SA** 20215



PR+

SG CURVED Gold AR+
2600 x 1000 / **NA** 20176 / **SA** 20214



PR+

SG CURVED Rose AR+
2600 x 1000 / **NA** 20178 / **SA** 20216



SG CURVED Silver AR+

Photo: © istock.com

2600 x 1000



+ ▾

SIBUGLAS **scratch-resistant**

SG CURVED AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■	
Abrasion resistance	■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets*	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

—



SG ALIGNED Silver AR+
2600 x 1000 / **NA** 20180 / **SA** 20219



SG ALIGNED Gold AR+
2600 x 1000 / **NA** 20179 / **SA** 20218



SG ALIGNED Rose AR+
2600 x 1000 / **NA** 20181 / **SA** 20217

SIBUGLAS scratch-resistant

SG ALIGNED AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets*	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

2600 x 1000





SG GRID Silver AR+
2600 x 1000 / **NA** 20183 / **SA** 20222



SG GRID Gold AR+
2600 x 1000 / **NA** 20182 / **SA** 20221

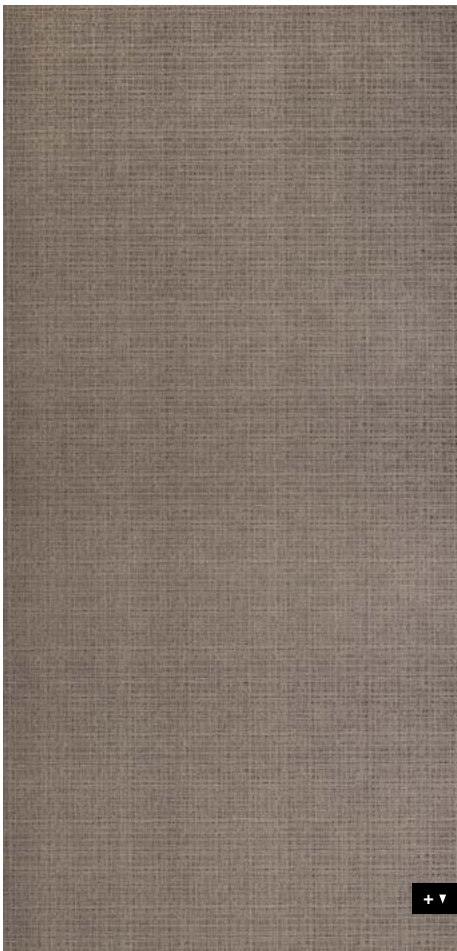


SG GRID Rose AR+
2600 x 1000 / **NA** 20184 / **SA** 20220



Photo: © istock.com

2600 x 1000



SIBUGLAS **scratch-resistant**

SG GRID AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,9	3,03
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets*	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



Photo: © istock.com



PR+

SG GENESIS Grey AR+
2600 x 1000 / **NA** 20185 / **SA** 20223



PR+

SG GENESIS White AR+
2600 x 1000 / **NA** 23177 / **SA** 23180

SIBUGLAS **scratch-resistant**

SG GENESIS Grey AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

—





PR+

SG MARBLE Brown AR+
2600 x 1000 / **NA** 19331 / **SA** 19342



□ SG MARBLE Brown AR+

Photo: © istock.com

2600 x 1000



+ ▾

SIBUGLAS **scratch-resistant**

SG MARBLE Brown AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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□ SG MARBLE Alpine AR+

Photo: © istock.com



PR+

SG MARBLE Alpine AR+
2600 x 1000 / **NA** 19329 / **SA** 19340

SIBUGLAS **scratch-resistant**

SG MARBLE Alpine AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

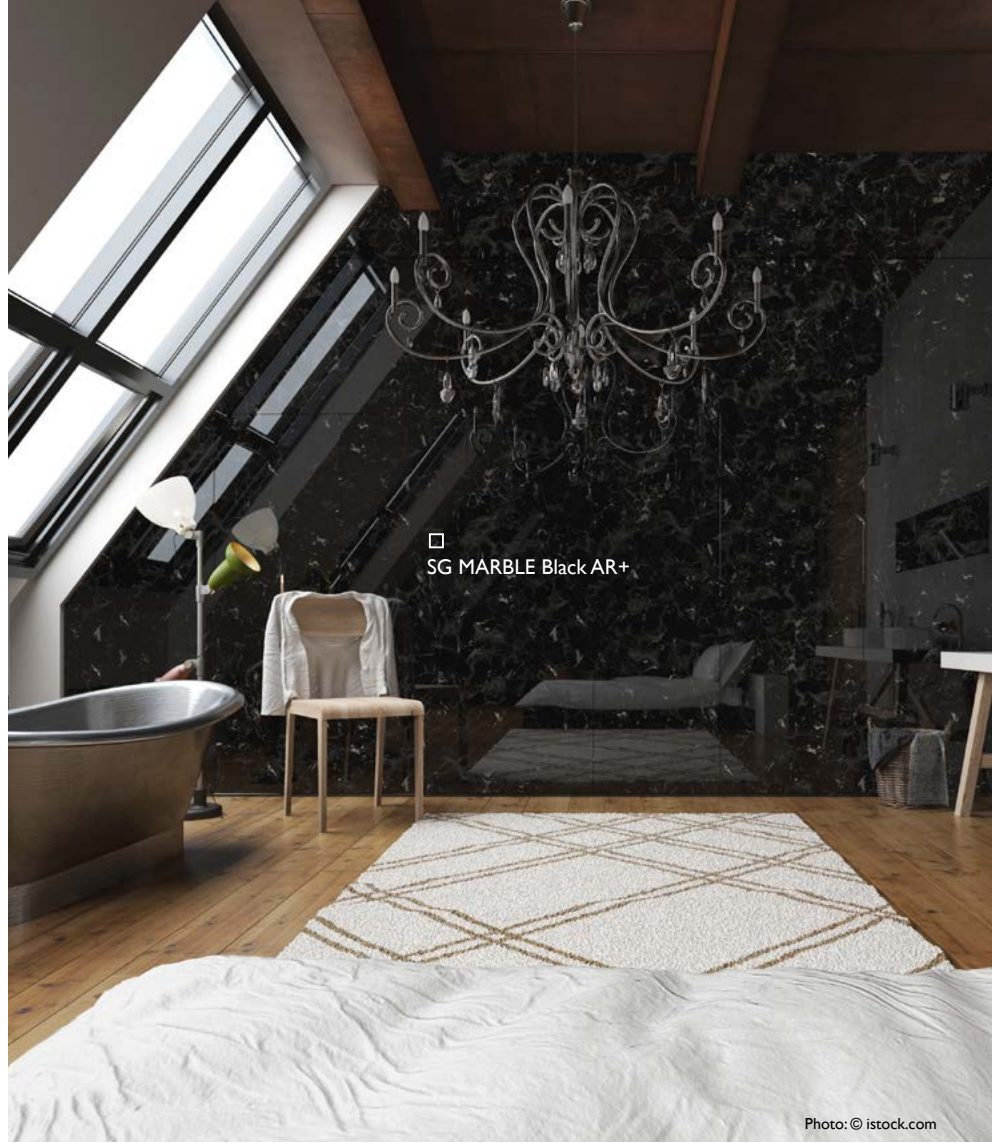
—



+ ▼



SG MARBLE Black AR+
2600 x 1000 / **NA** 19330 / **SA** 19341



□ SG MARBLE Black AR+

Photo: © istock.com

2600 x 1000



SIBUGLAS **scratch-resistant**

SG MARBLE Black AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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Photo: © fotolia.com



PR+

SG MARBLE White AR+
2600 x 1000 / **NA** I9334 / **SA** I9345

SIBUGLAS **scratch-resistant**

SG MARBLE White AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. I7637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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PR+

SG MARBLE Grey AR+
2600 x 1000 / **NA** 19333 / **SA** 19344



SG MARBLE Grey AR+

Photo: © shutterstock.com

2600 x 1000



SIBUGLAS **scratch-resistant**

SG MARBLE Grey AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMAAR+	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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+ ▼



□ SG MARBLE Emperador AR+

Photo: © istock.com



SG MARBLE Emperador AR+
2600 x 1000 / **NA** I9332 / **SA** I9343

SIBUGLAS **scratch-resistant**

SG MARBLE Emperador AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	Paper	
Material thickness mm	2,3	2,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing, milling (supported by a panel)	✓	✓
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be a SIBU metal foil SA (ref. I7637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

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SG LEGUAN Bianco met AR+
2600 x 1000 / **NA** I9304 / **SA** I9305



SG LEGUAN Silver AR+
2600 x 1000 / **NA** I6975 / **SA** I6979



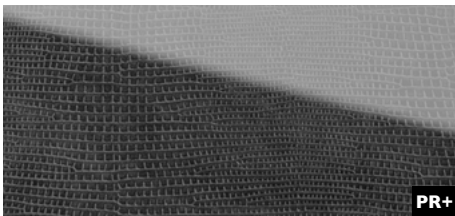
SG LEGUAN Silk AR+
2600 x 1000 / **NA** 20275 / **SA** 20276



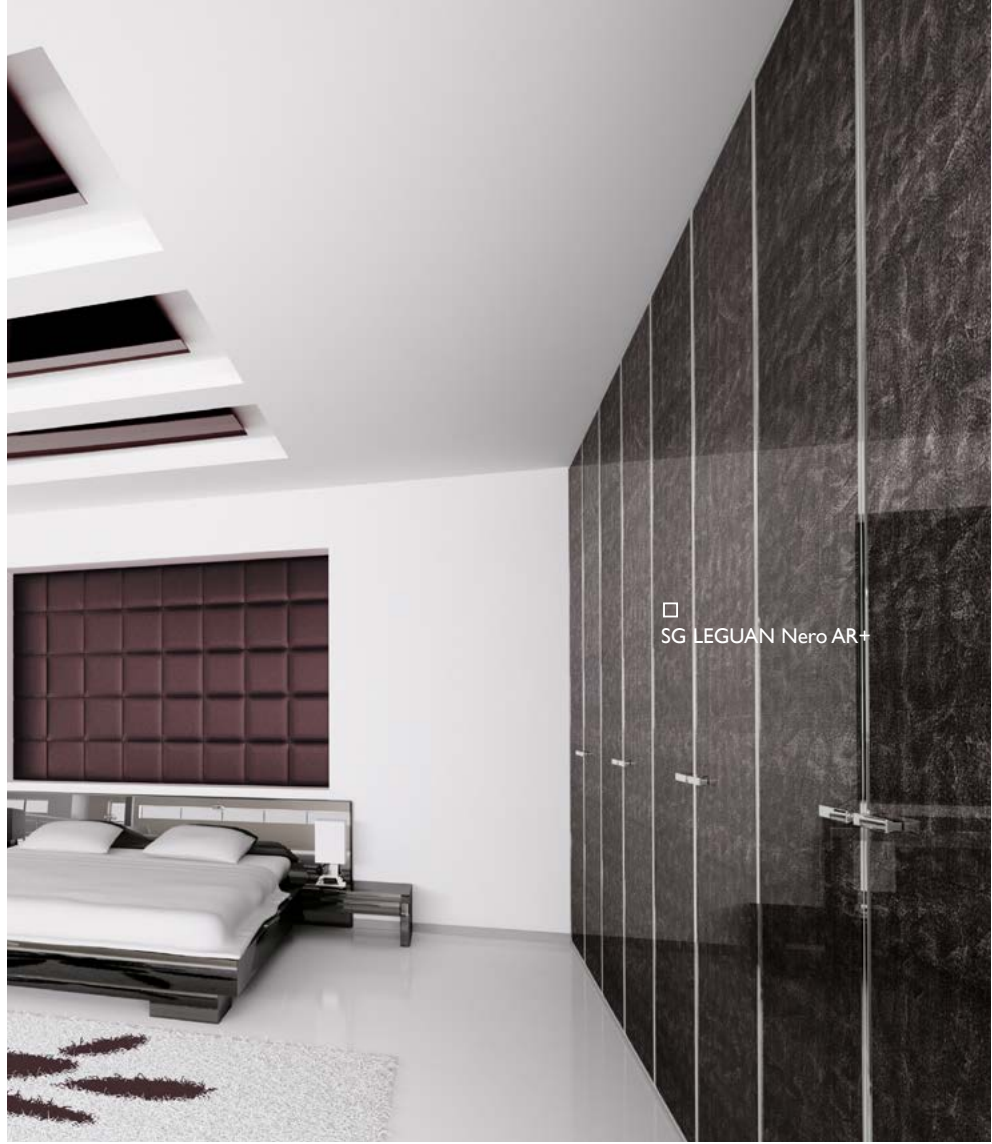
SG LEGUAN Gold AR+
2600 x 1000 / **NA** I6977 / **SA** I6982



SG LEGUAN Copper AR+
2600 x 1000 / **NA** I6976 / **SA** I6981



SG LEGUAN Nero AR+
2600 x 1000 / **NA** I8089 / **SA** I8095



□ SG LEGUAN Nero AR+

SIBUGLAS **scratch-resistant**

SG LEGUAN AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* Ground must be real metal or a SIBU metal foil SA (ref. I7637, self adhesive).



□ SG VINTAGE Copper AR+



SG VINTAGE Silver AR+
2600 x 1000 / **NA** 17197 / **SA** 17199



SG VINTAGE Copper AR+
2600 x 1000 / **NA** 17198 / **SA** 17200

Photo: © tamix | I5 - fotolia.com

SIBUGLAS scratch-resistant

SG VINTAGE AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	2,8	2,93
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
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Special colors

—

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).





PR+

SG LUXURY Gold AR+
2600 x 1000 / **NA** 17819 / **SA** 17840



PR+

SG LUXURY Bronze AR+
2600 x 1000 / **NA** 17820 / **SA** 17841



□
SG LUXURY Gold AR+

2600 x 1000



+ ▾

SIBUGLAS **scratch-resistant**

SG LUXURY AR+

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



□ SG OLD Platin AR+



PR+

SG OLD Platin AR+
2600 x 1000 / **NA** 18067 / **SA** 18001

SIBUGLAS **scratch-resistant**

SG OLD Platin AR+

2600 x 1000

Product characteristics

	NA	SA
Surface material = Base material	PMMA AR+	
Back side material	PU-leather	
Material thickness mm	3,1	3,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■■■	
Rolled packable	—	—

Processing

	NA	SA
Cutting, punching	—	—
Drilling	✓	✓
Sawing (supported by a panel)	✓	✓
Milling	—	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	✓	—
Smallest bending radius	1000 mm	1000 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

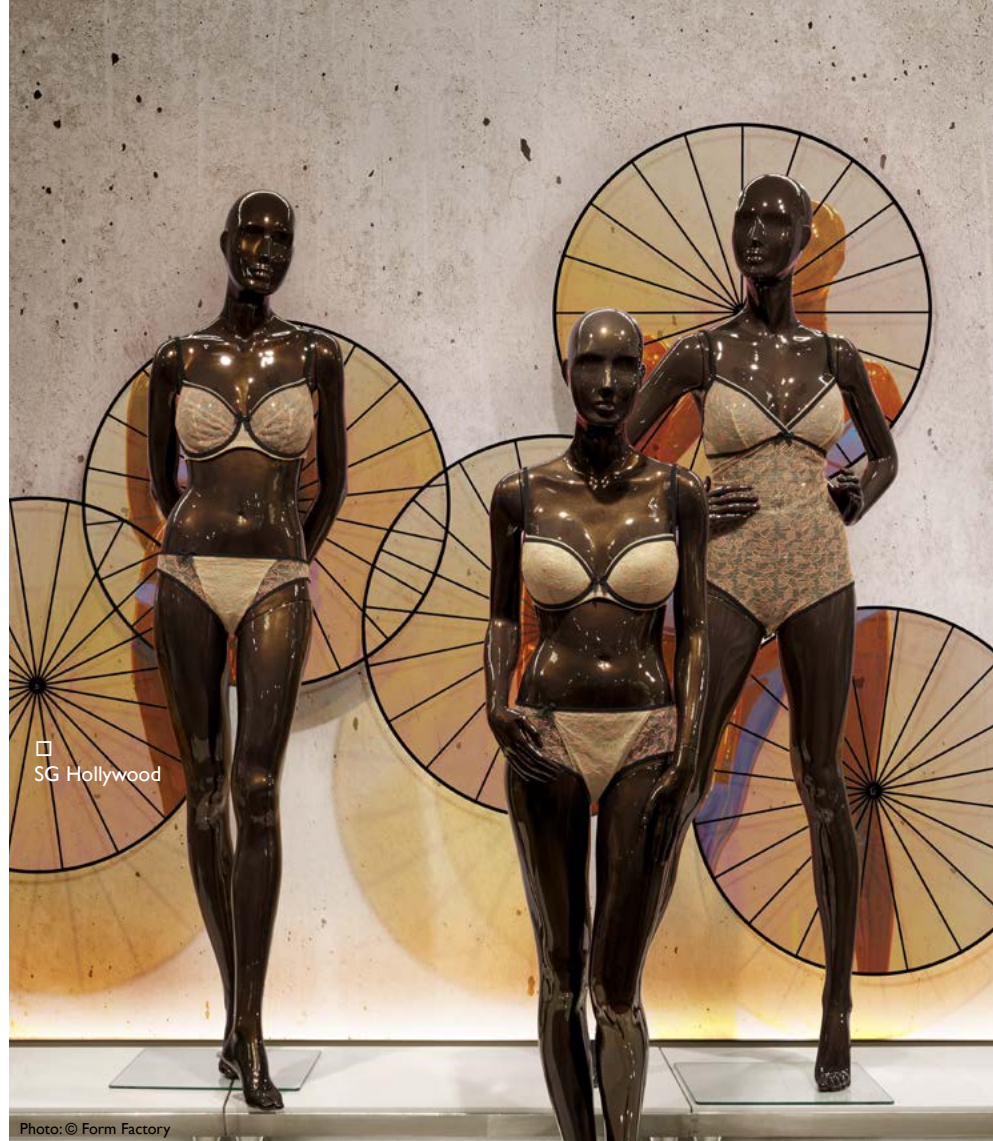
—

* Ground must be real metal or a SIBU metal foil SA (ref. 17637, self adhesive).

+ ▼

SG Hollywood
2600 x 1000 / NA 23116

On the protective film of the reverse side is a label "Reverse side / Processing side". SG Hollywood always has to be processed from the reverse side.



□ SG Hollywood

Photo: © Form Factory

SIBUGLAS SG Hollywood

Product characteristics

	NA
Surface material = Base material	PMMA
Back side material	PET
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	—
Drilling	✓
Sawing, milling (supported by a panel)	✓
Laser cutting	✓
Hot bending*	On request
Thermoforming	On request
Smallest bending radius	1000 mm

* Only an inner corner on the visible side is possible by heating the reverse side!

Extra equipment

	NA
Special formats	On request
Further thicknesses	On request
Cuttings	✓

Special colors

—



□ SG Hollywood

WOOD- LINE



PRS*

WL Carbonized Wood
2600 x 1000 / **NA** 20157 / **SA** 20224



□
WL Carbonized Wood

Photo: © fotolia.com

2600 x 1000



WOOD-LINE

WL Carbonized Wood

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets***	✓	
PVA pre-treatment	✓	—

Accessories

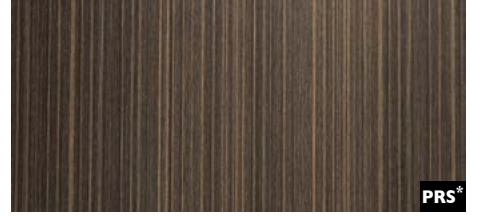
SIBUKLE	Spatula A1
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Special colors

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□
WL Wenge Wood



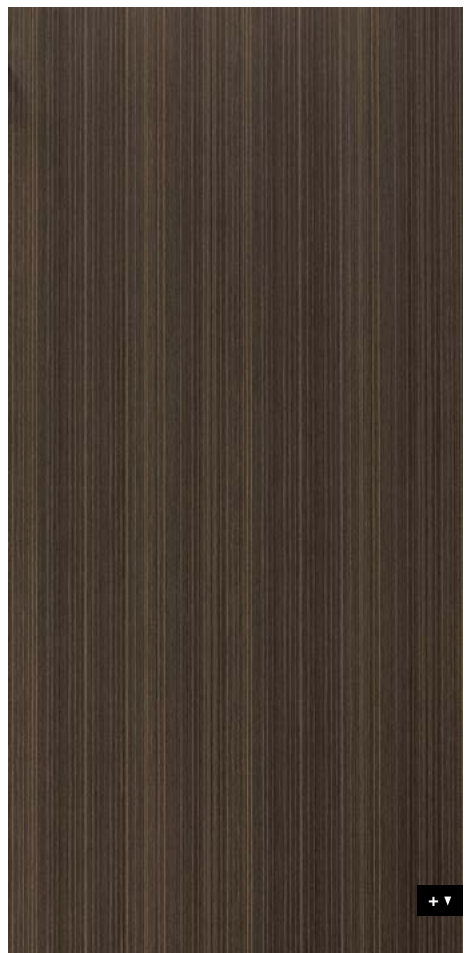
PRS*

WL Wenge Wood
2600 x 1000 / **NA** I9016 / **SA** I9027

WOOD-LINE

WL Wenge Wood

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A I
---------	-------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside
(applies for both the NA and SA versions). We recommend that not more than
3 sheets be rolled per carton (480 x 480 mm).



PRS*

WL Maple Alpine

2600 x 1000 / **NA** 19018 / **SA** 19029



□ WL Maple Alpine

Photo: © iStock.com

2600 x 1000



WOOD-LINE

WL Maple Alpine

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—

+ ▼

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



□
WL Nutwood



PRS*

WL Nutwood
2600 x 1000 / **NA** 19019 / **SA** 19030

WOOD-LINE

WL Nutwood

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside
(applies for both the NA and SA versions). We recommend that not more
than 3 sheets be rolled per carton (480 x 480 mm).



PRS*

WL Nutwood Country
2600 x 1000 / **NA** 19017 / **SA** 19028



□ WL Nutwood Country

Photo: © iStock.com

2600 x 1000



+ ▼

WOOD-LINE

WL Nutwood Country

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



□
WL Nutwood Country



PRS*

WL Sessile OAK

2600 x 1000 / **NA** 22786 / **SA** 22787



□ WL Sessile OAK

Photo: © iStock.com

2600 x 1000



+ ▼

WOOD-LINE

WL Sessile OAK

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).



□ WL OAK TREE Light

Photo: © iStock.com



PR+*

WL OAK TREE Light
2600 x 1000 / **NA** 17278 / **SA** 17279

WOOD-LINE

WL OAK TREE Light

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside
(applies for both the NA and SA versions). We recommend that not more
than 3 sheets be rolled per carton (480 x 480 mm).



DECO- LINE



FR
PR+

DM OXIDIZED Silver AR
2600 x 1000 / **NA** 20139 / **SA** 20187



FR
PR+

DM OXIDIZED Autumn AR
2600 x 1000 / **NA** 20143 / **SA** 20191



FR
PR+

DM OXIDIZED Copper AR
2600 x 1000 / **NA** 20138 / **SA** 20186



FR
PR+

DM OXIDIZED Nickel AR
2600 x 1000 / **NA** 20140 / **SA** 20188



FR
PR+

DM OXIDIZED Platin AR
2600 x 1000 / **NA** 20141 / **SA** 20189



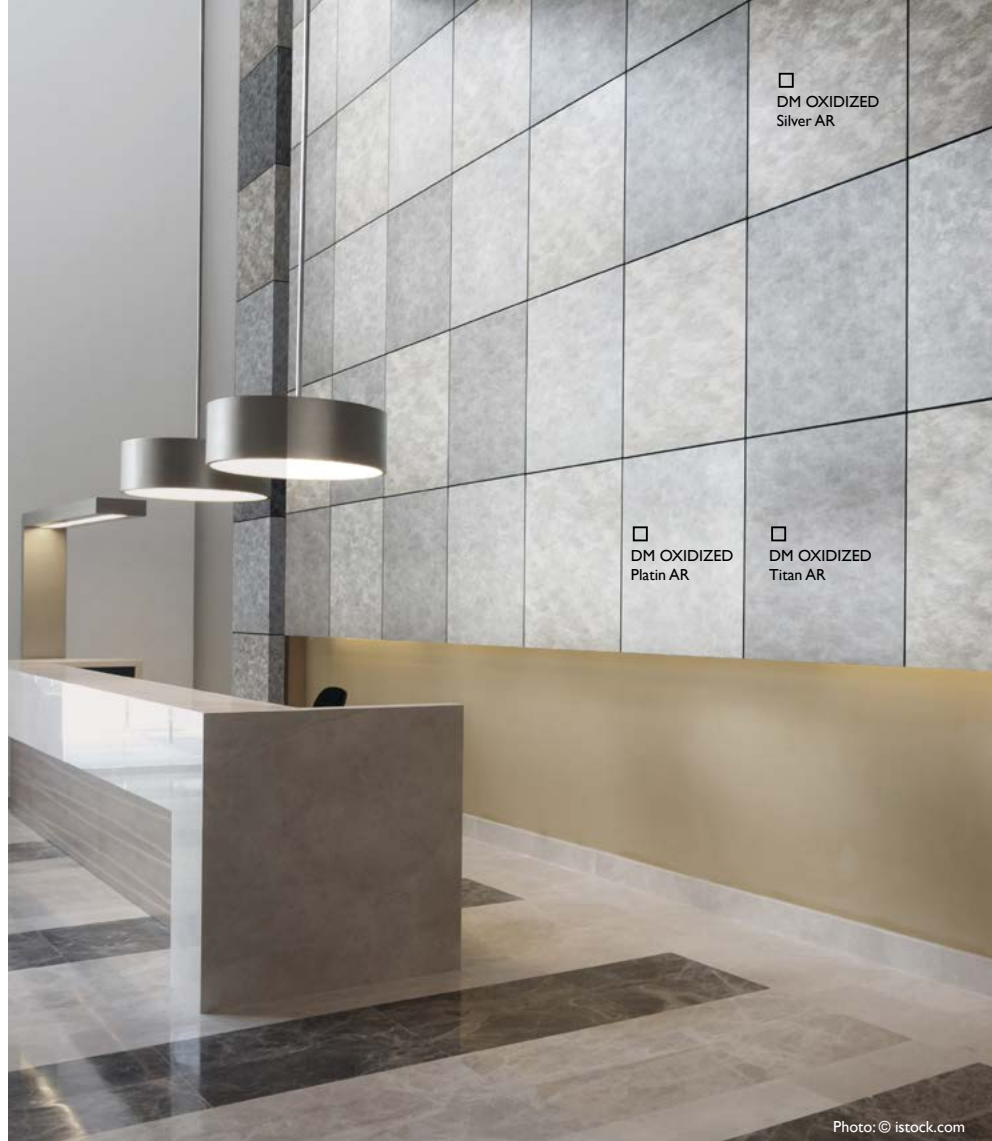
FR
PR+

DM OXIDIZED Titan AR
2600 x 1000 / **NA** 20142 / **SA** 20190

2600 x 1000



+ ▼



DM OXIDIZED Silver AR

DM OXIDIZED Platin AR

DM OXIDIZED Titan AR

Photo: © istock.com

DECO-LINE abrasion-resistant

DM OXIDIZED AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula Al
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Special colors

—



□
DM SLIGHTLY USED Gold AR

Photo: © istock.com



FR
PR+

DM SLIGHTLY USED Gold AR
2600 x 1000 / **NA** 20153 / **SA** 20201



FR
PR+

DM SLIGHTLY USED Bronze AR
2600 x 1000 / **NA** 20152 / **SA** 20200



FR
PR+

DM SLIGHTLY USED Copper AR
2600 x 1000 / **NA** 20151 / **SA** 20199



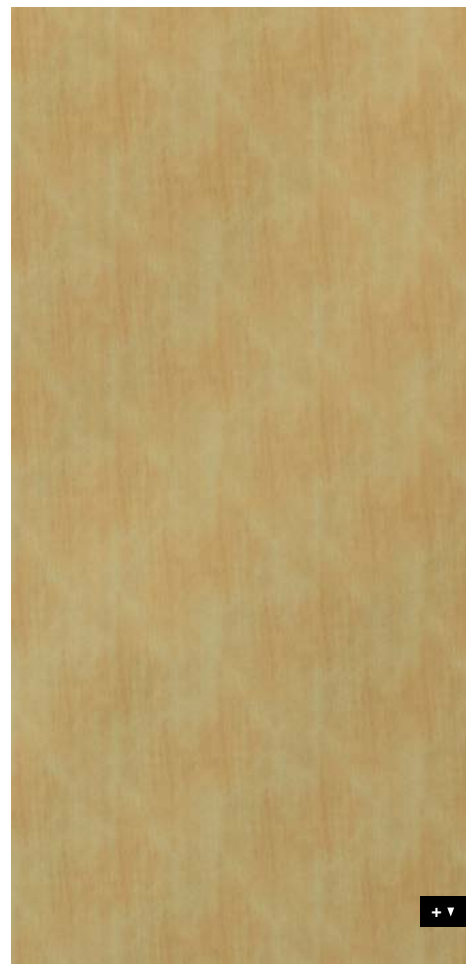
FR
PR+

DM SLIGHTLY USED Titan AR
2600 x 1000 / **NA** 20154 / **SA** 20202

DECO-LINE abrasion-resistant

DM SLIGHTLY USED AR

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



FR
PR+

DM METALLIC USED Champagne AR
2600 x 1000 / **NA** 20150 / **SA** 20198



FR
PR+

DM METALLIC USED Silver AR
2600 x 1000 / **NA** 20145 / **SA** 20193



FR
PR+

DM METALLIC USED Titan AR
2600 x 1000 / **NA** 20144 / **SA** 20192



Photo: © istock.com

2600 x 1000



+ ▾

DECO-LINE abrasion-resistant

DM METALLIC USED AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula AI
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Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM METALLIC USED Ivory AR
2600 x 1000 / **NA** 20149 / **SA** 20197



DM METALLIC USED Sand AR
2600 x 1000 / **NA** 20147 / **SA** 20195



DM METALLIC USED Bronze AR
2600 x 1000 / **NA** 20146 / **SA** 20194



DM METALLIC USED Steel AR
2600 x 1000 / **NA** 20148 / **SA** 20196

DECO-LINE abrasion-resistant

DM METALLIC USED AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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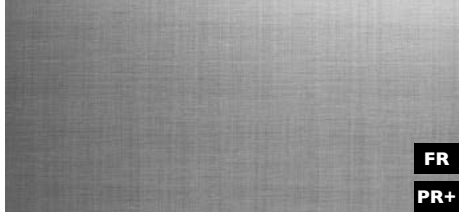
Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

2600 x 1000





FR

PR+

DM REFINED METAL Silver AR
2600 x 1000 / **NA** 20155 / **SA** 20203



FR

PR+

DM REFINED METAL Titan AR
2600 x 1000 / **NA** 20156 / **SA** 20204

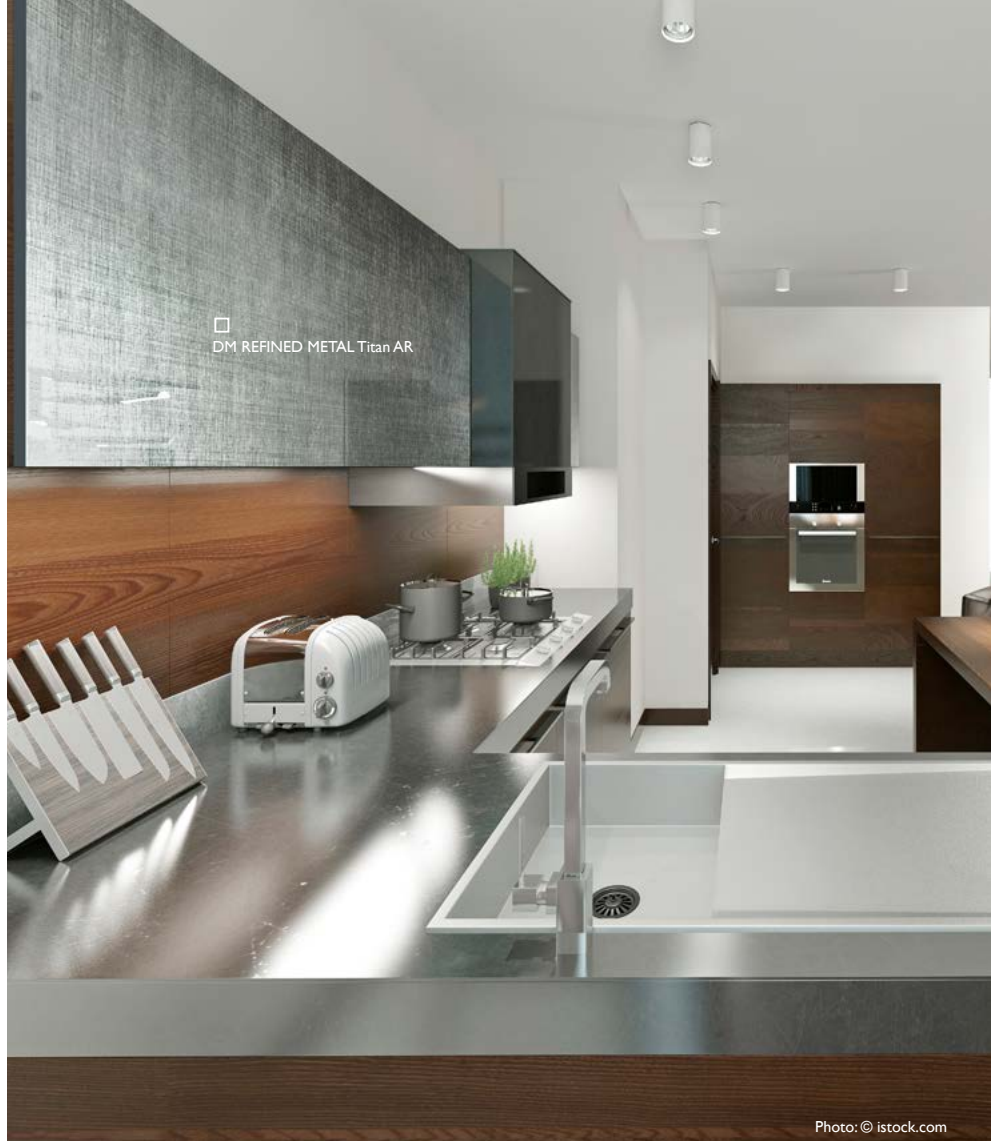
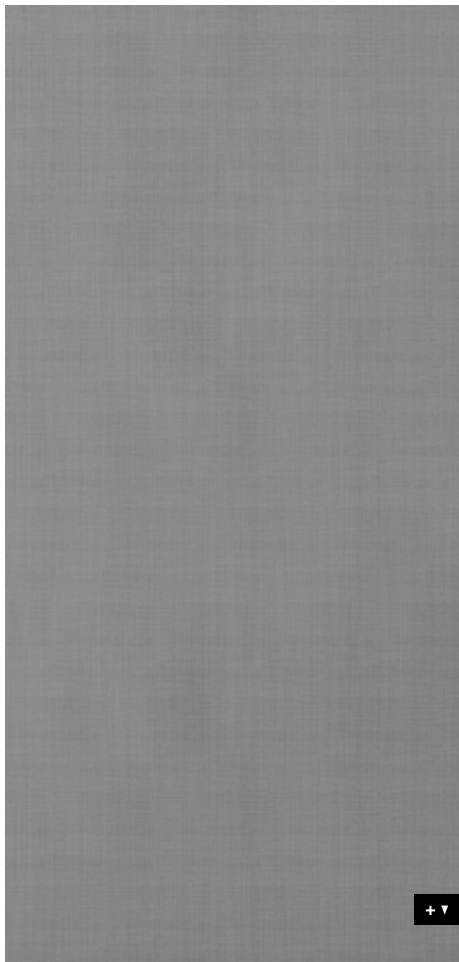


Photo: © istock.com

2600 x 1000



DECO-LINE abrasion-resistant

DM REFINED METAL AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula Al
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Special colors

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+ ▼



DM SILENT Gold AR
2600 x 1000 / **NA** 19200 / **SA** 19208

DECO-LINE **abrasion-resistant**

DM SILENT Gold AR

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



FR
PR+

DM Iron Age AR
2600 x 1000 / **NA** 19201 / **SA** 19209



□
DM Iron Age AR

Photo: © fotolia.com

2600 x 1000



DECO-LINE abrasion-resistant

DM Iron Age AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula AI
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Special colors

—





□ DM CLASSY Silver AR

Photo: © fotolia.com



DM CLASSY Silver AR
2600 x 1000 / **NA** 19326 / **SA** 19337



DM CLASSY Bronze AR
2600 x 1000 / **NA** 19011 / **SA** 19022



DM CLASSY Copper AR
2600 x 1000 / **NA** 19199 / **SA** 19207



DM CLASSY Gold AR
2600 x 1000 / **NA** 19010 / **SA** 19021



DM CLASSY Black AR
2600 x 1000 / **NA** 19325 / **SA** 19336

2600 x 1000



DECO-LINE abrasion-resistant

DM CLASSY AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—



FR
PR+

DM LUXURY Bronze AR
2600 x 1000 / **NA** 21487 / **SA** 21488



FR
PR+

DM LUXURY Gold AR
2600 x 1000 / **NA** 21391 / **SA** 21392



□
DM LUXURY Bronze AR

2600 x 1000



+ ▼

DECO-LINE

DM LUXURY AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—



DM VINTAGE Copper
2600 x 1000 / **NA** 17276 / **SA** 17277



DM VINTAGE Silver
2600 x 1000 / **NA** 17274 / **SA** 17275

□ DMVINTAGE Copper

DECO-LINE

DM Vintage

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1

Special colors

—



PR+

DM CONCRETE Grey
2600 x 1000 / **NA** 22827 / **SA** 22828



□
DM CONCRETE Grey

Photo: © iStock.com

2600 x 1000



DECO-LINE

DM CONCRET Grey

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PP	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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+ ▼



□
DM MONSOON VINTAGE Brown



PRS

DM MONSOON VINTAGE Brown
2600 x 1000 / **NA** 17033 / **SA** 17037

Photo: © Berni - fotolia.com

DECO-LINE

DM MONSOON

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula AI
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Special colors

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+ ▼



PR+*

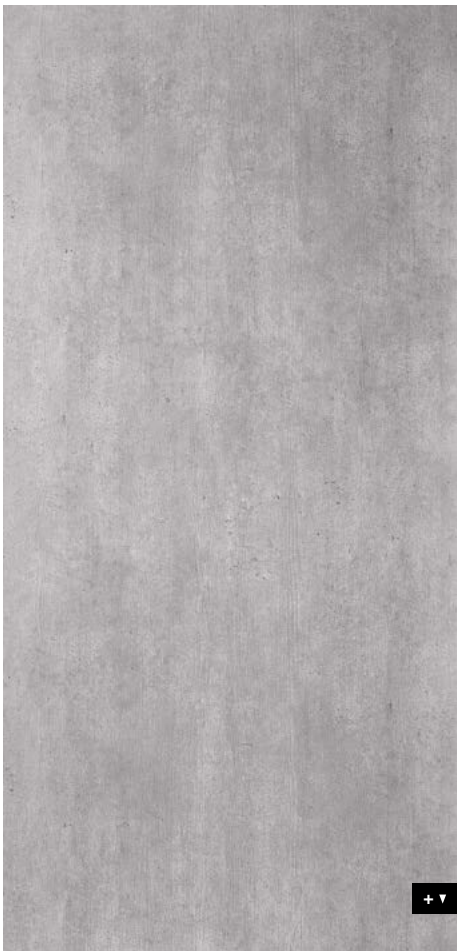
DM CEMENT Light

2600 x 1000 / **NA** 19087 / **SA** 19091



□ DM CEMENT Light

2600 x 1000



DECO-LINE

DM CEMENT Light

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,2	1,33
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





PRS*

DM CEMENT Dark
2600 x 1000 / **NA** 19088 / **SA** 19092

Photo: © iStock.com

DECO-LINE

DM CEMENT Dark

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
*** We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
**** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PR+*

DM MARBLE White
2600 x 1000 / **NA** 19327 / **SA** 19338



□ DM MARBLE White

Photo: © fotolia.com

2600 x 1000



DECO-LINE

DM MARBLE White

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula Al
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
*** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





□
DM Travertin



PRS*

DM Travertin
2600 x 1000 / **NA** 19328 / **SA** 19339

DECO-LINE

DM Travertin

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	impregnated paper	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A I
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Special colors

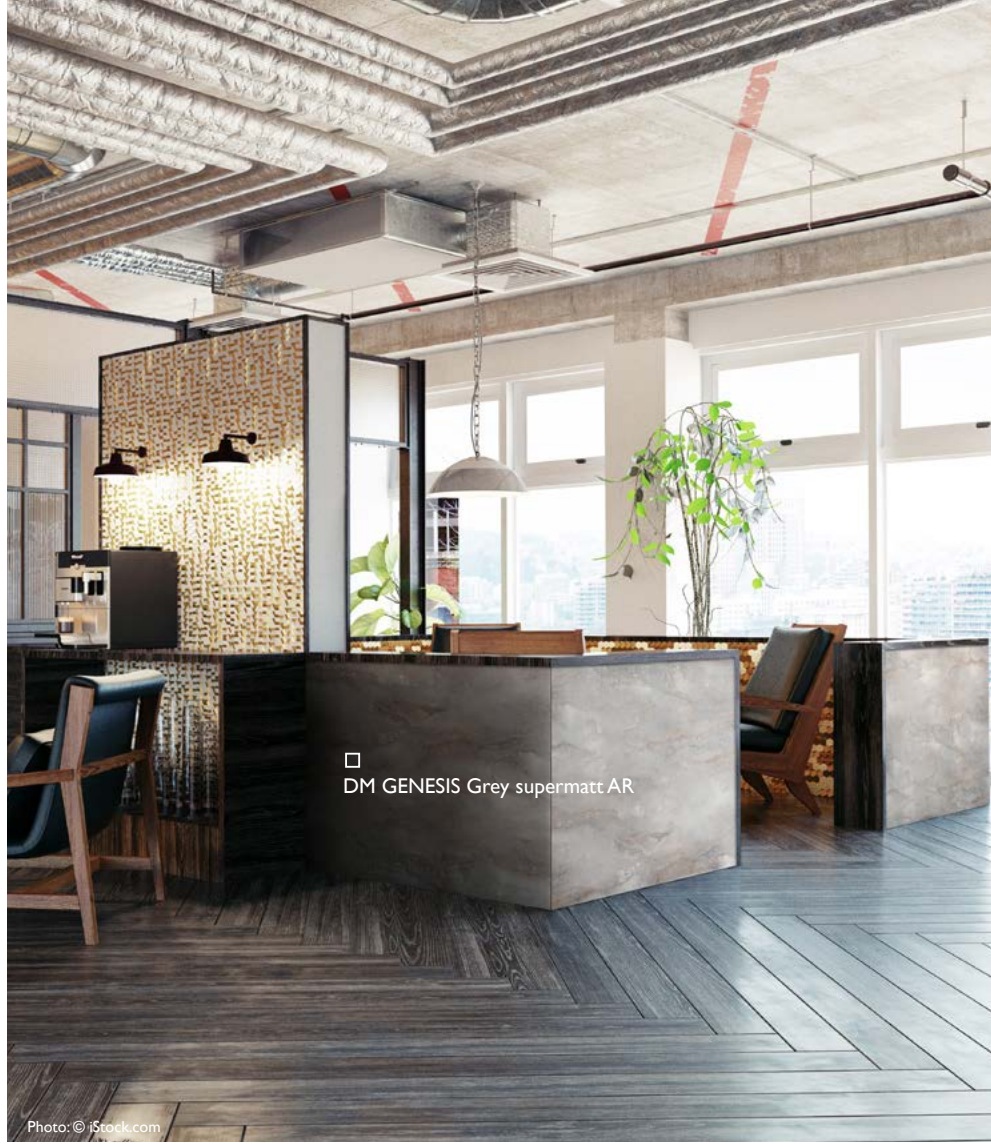
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* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
*** We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
**** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PRS*

DM GENESIS Grey supermatt AR
2600 x 1000 / **NA** 23093 / **SA** 23101



□
DM GENESIS Grey supermatt AR

Photo: © iStock.com

2600 x 1000



DECO-LINE

DM GENESIS Grey supermatt AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,4	1,53
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula Al
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Special colors

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PRS*

DM GENESIS White supermatt AR
2600 x 1000 / **NA** 23092 / **SA** 23100

Photo: © iStock.com

DECO-LINE

DM GENESIS White supermatt AR

2600 x 1000



Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,4	1,53
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

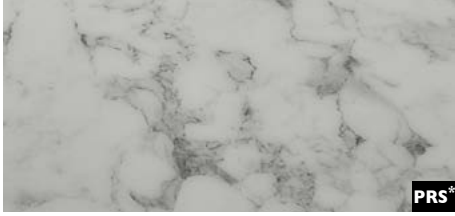
SIBUKLE	Spatula A1
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Special colors

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* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.
** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
*** We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).
**** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





PRS*

DM MARBLE White supermatt AR
2600 x 1000 / **NA** 23091 / **SA** 23098



□ DM MARBLE White supermatt AR

Photo: © iStock.com

2600 x 1000



DECO-LINE

DM MARBLE White supermatt AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,4	1,53
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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DM MARBLE Black supermatt AR
2600 x 1000 / **NA** 22947 / **SA** 23099

□ DM MARBLE Black supermatt AR

Photo: © iStock.com

DECO-LINE

DM MARBLE Black supermatt AR

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,4	1,53
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A I
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Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.

** Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).

*** We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm).

**** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM Magic White AR

2600 x 1000 / 1 mm / **NA** 15414 / **SA** 15422



DM Magic Black AR

2600 x 1000 / 1 mm / **NA** 15415 / **SA** 15423
2600 x 1000 / 2 mm / **NA** 15417 / **SA** -



Photo: SU VALGUS

DECO-LINE abrasion-resistant

DM Magic AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request

□ DM Graphit Black matt AR



Photo: Fotolia.com



DM Snow White matt AR
2600 x 1000 / **NA** 23145 / **SA** 23146



DM Graphite Black matt AR
2600 x 1000 / **NA** 23144 / **SA** 23147

DECO-LINE abrasion-resistant

DM matt AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

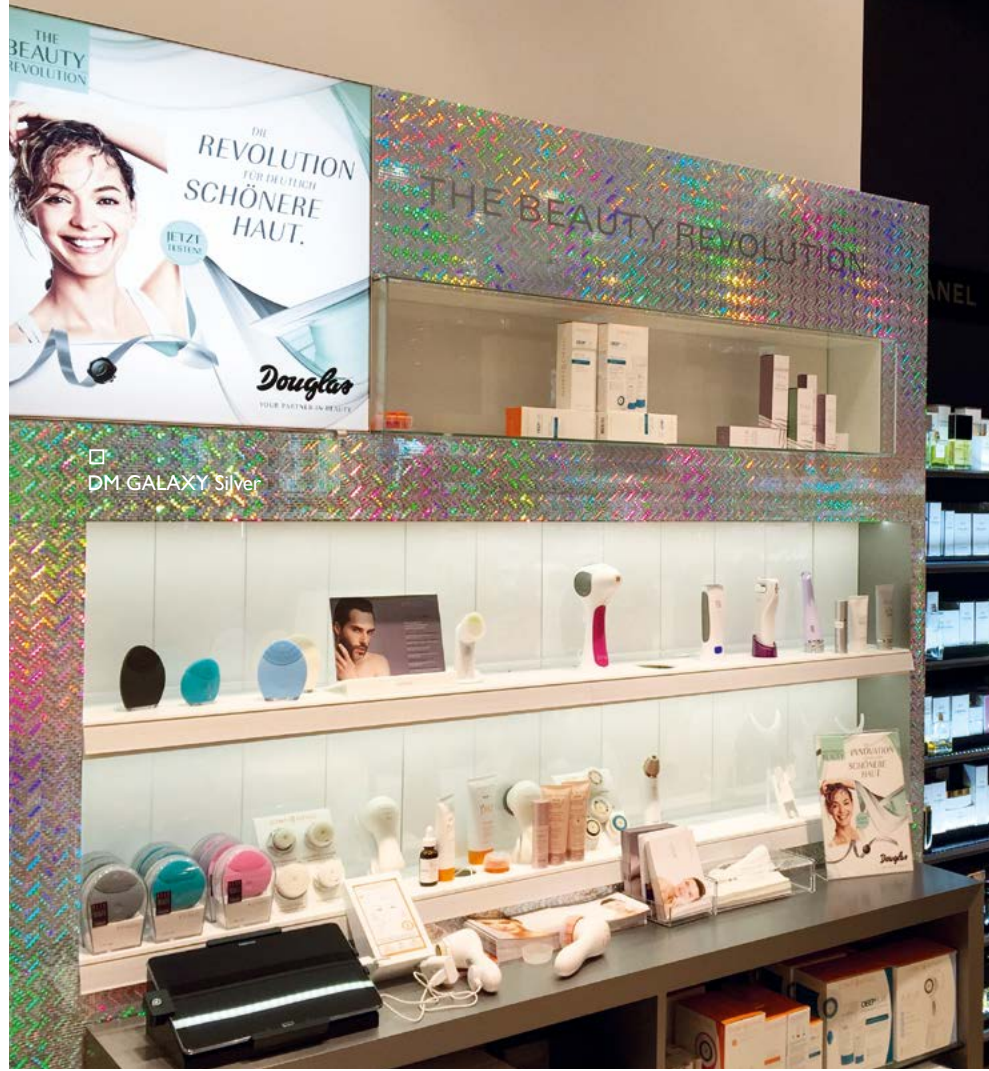
On request

* Prior to printing a corona or plasma treatment has to be carried out. Upon request available in pre-treated version.



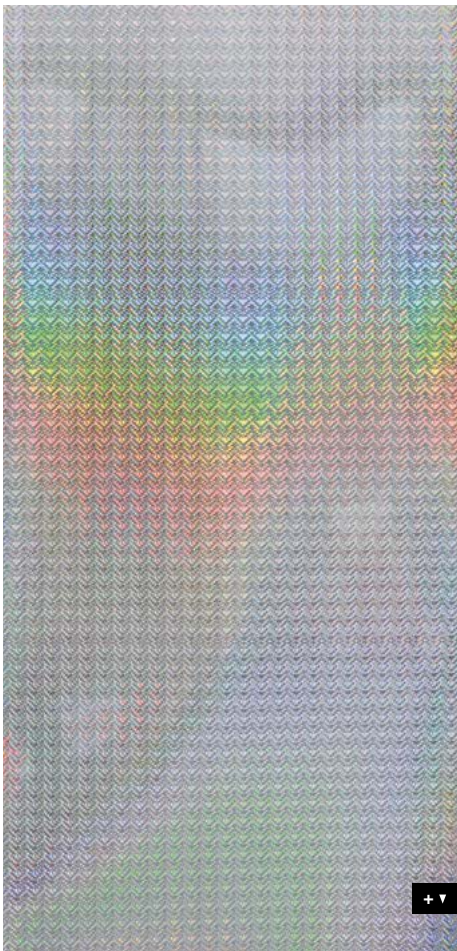
DM GALAXY Silver
2600 x 1000 / NA 10169 / SA 10175

PR+



DM GALAXY Silver

2600 x 1000



+ ▾

DECO-LINE

DM GALAXY

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

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DM Hollywood
2600 x 1000 / **NA** 18433 / **SA** 18442



DM Hollywood Blue
2600 x 1000 / **NA** 20945 / **SA** 21272



DM Aqua
2600 x 1000 / **NA** 18424 / **SA** 18443

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

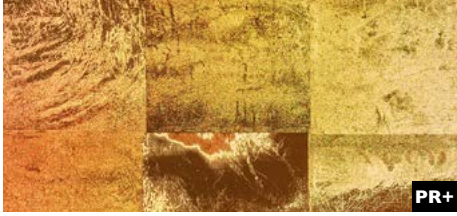
	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



PR+

DM LUXURY Holografico
2600 x 1000 / **NA** 19009 / **SA** 19020



Photo: © istock.com

2600 x 1000



+ ▼

DECO-LINE

DM LUXURY Holografico

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■□□□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A1
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Special colors

—



□ DM Smoke PF



FR
PR+

DM Silver PF
2600 x 1000 / **NA** 10357 / **SA** 10363



FR
PR+

DM Smoke PF
2600 x 1000 / **NA** 10385 / **SA** 10389

DECO-LINE abrasion-resistant

DM PF

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



DM OPTICAL MIRROR Silver AR
2800 x 1250 / NA 20877



DM OPTICAL MIRROR Fashion Grey AR
2800 x 1250 / NA 21244



DM OPTICAL MIRROR Anthracite AR
2800 x 1250 / NA 21241



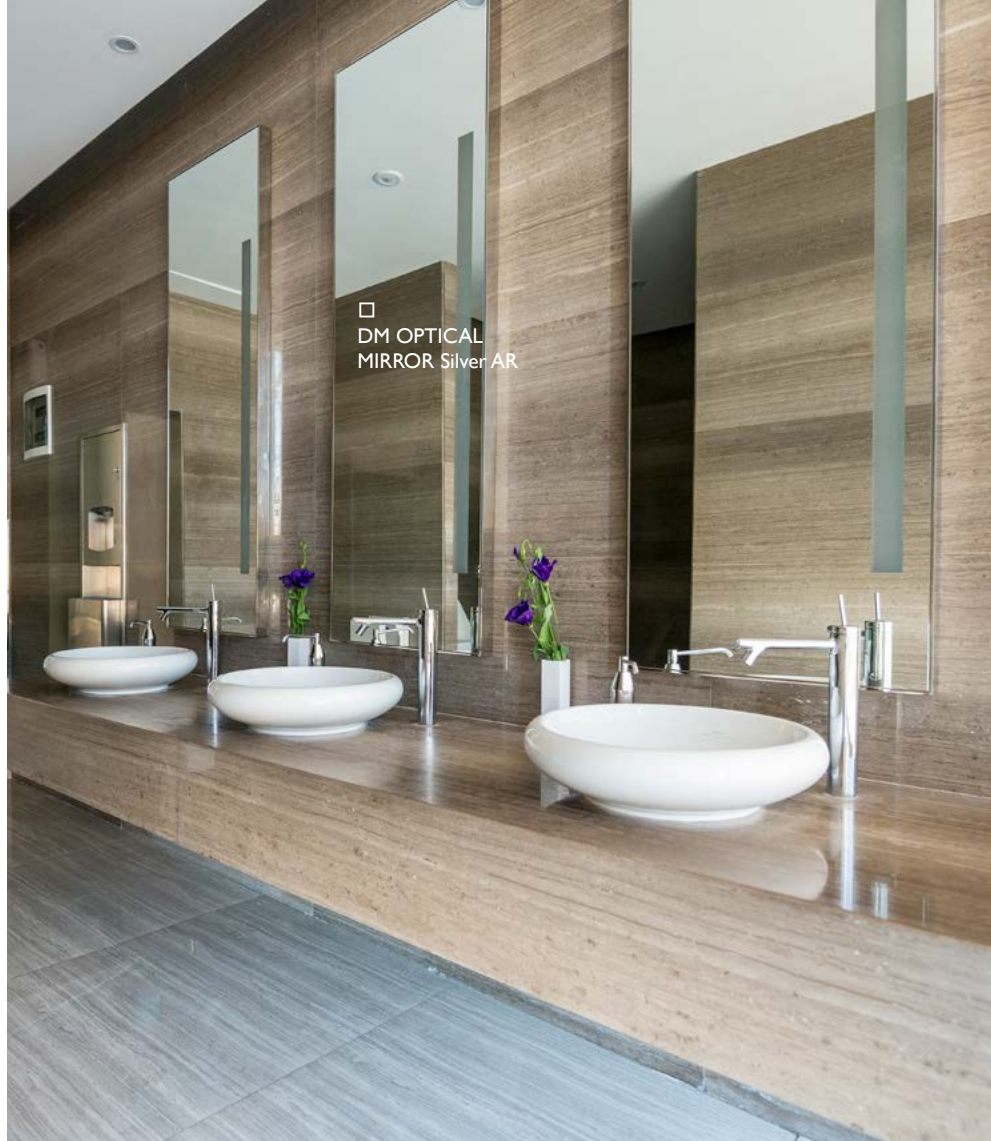
DM OPTICAL MIRROR Brass AR
2800 x 1250 / NA 21242



DM OPTICAL MIRROR Gold AR
2800 x 1250 / NA 21243



DM OPTICAL MIRROR Copper AR
2800 x 1250 / NA 21245



DECO-LINE **abrasion-resistant**

DM OPTICAL MIRROR AR

Product characteristics

	NA
Base material	HIPS
Surface material	PET
Material thickness mm	1,0
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■■■■
Rolled packable	✓

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing, milling	✓
Laser cutting	✓
Hot bending	✓
Thermoforming	—
PVA compressible	✓
Smallest bending radius	150 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	✓
Cuttings	✓
Magnetic from 3 sheets	—
PVA pre-treatment	✓

Accessories

SIBUKLE	—
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Special colors

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DM Silver MMS
2600 x 1000 / **NA** 20499 / **SA** 20501



DM Gold MMS
2600 x 1000 / **NA** 20500 / **SA** 20502

DECO-LINE

DM MMS

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■□□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

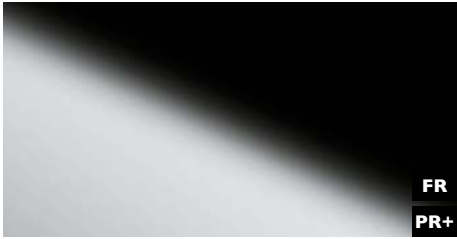
On request



FR
PR+

DM Silver

2600 x 1000 / 1 mm / **NA** 10312 / **SA** 10324
 2000 x 1000 / 1 mm / **NA** 10304 / **SA** 10322
 2000 x 1000 / 2 mm / **NA** 12114 / **SA** 10323



FR
PR+

DM Silver/White

2000 x 1000 / 1 mm / **NA** 10372 / **SA** 10381



DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0 / 2,0	1,13 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



□ DM Gold AR



FR
PR+

DM Gold AR

2600 x 1000 / **NA** I0181 / **SA** I0187
2000 x 1000 / **NA** I0178 / **SA** I0186



FR
PR+

DM Rosegold AR

2600 x 1000 / **NA** 20955 / **SA** 20956



FR
PR+

DM Brass AR

2600 x 1000 / **NA** I0135 / **SA** I0139

DECO-LINE abrasion-resistant

DM Mirror AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A I
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Special colors

—



DM Anthracite AR
2600 x 1000 / **NA** 10120 / **SA** 10125



DM Brown AR
2600 x 1000 / **NA** 10147 / **SA** 10150



DM Rose AR
2600 x 1000 / **NA** 10271 / **SA** 12428



DM Iceblue AR
2600 x 1000 / **NA** 10204 / **SA** 10210



DM Fashion Grey AR
2600 x 1000 / **NA** 13808 / **SA** 13810



□ DM Rose AR

Photo: © Form Factory

DECO-LINE abrasion-resistant

DM Mirror AR

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—



□ DM Fashion Red (printed)

Photo: © Form Factory



DM Bronze
2600 x 1000 / **NA** 10143 / **SA** 15275



DM Champagne
2600 x 1000 / **NA** 12416 / **SA** 12430



DM Gold 30
2600 x 1000 / **NA** 10222 / **SA** 11504



DM Fashion Red
2600 x 1000 / **NA** 10213 / **SA** 13807

DECO-LINE

DM Mirror

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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Special colors

—



FR

DM Brass brushed matt AR
2600 x 1000 / **NA** 15290 / **SA** 15298



FR

DM Gold brushed matt AR
2600 x 1000 / **NA** 15291 / **SA** 15299



□
DM Gold
brushed matt AR

DECO-LINE abrasion-resistant

DM Brushed matt

2600 x 1000



+ ▼

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
---------	------------

Special colors

—



□ DM Silver brushed



FR
PR+

DM Silver brushed
2600 x 1000 / **NA** 10291 / **SA** 10298
2000 x 1000 / **NA** 10286 / **SA** 10296



FR
PRS

DM HGS
2600 x 1000 / **NA** 10193 / **SA** 10199



FR
PRS

DM Champagne brushed
2600 x 1000 / **NA** 12417 / **SA** 12433



FR
PRS

DM Titan brushed
2600 x 1000 / **NA** 12285 / **SA** 12431



FR
PRS

DM Copper brushed
2600 x 1000 / **NA** 12418 / **SA** 12432

2600 x 1000



+ ▾

DECO-LINE abrasion-resistant

DM Brushed

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■	
Abrasion resistance DM Silver brushed	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A1
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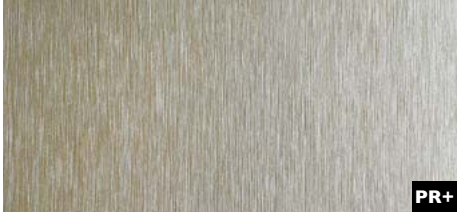
Special colors

—



PR+

DM DEEP BRUSHED Gravel
2600 x 1000 / **NA** 22822 / **SA** 22823



PR+

DM DEEP BRUSHED Sandy
2600 x 1000 / **NA** 22825 / **SA** 22824



□ DM DEEP BRUSHED Gravel

Photo: © iStock.com

2600 x 1000



+ ▾

DECO-LINE

DM DEEP BRUSHED

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PP	
Material thickness mm	1,3	1,43
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable **	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
Thermoforming	—	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	✓	✓
Cuttings	✓	✓
Magnetic from 3 sheets ***	✓	
PVA pre-treatment	✓	—

Accessories

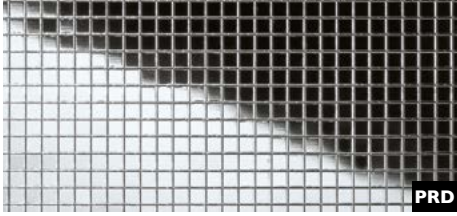
SIBUKLE	Spatula A1
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Special colors

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MULTISTYLE



MS 3x3 flex Classic Silver
980 x 980 / SA 10650



MS 3x3 flex Classic Gold AR
980 x 980 / SA 10592



□ MS 3x3 flex Classic Gold AR

MULTISTYLE MS 3x3

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Abrasion resistance MS Gold AR	■■■■■■
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	—

Extra equipment

	SA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula AI
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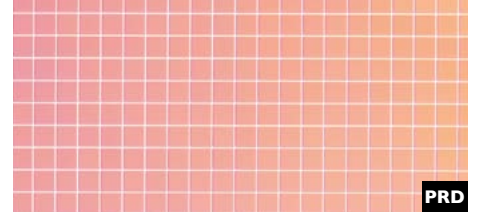
Special colors

On request



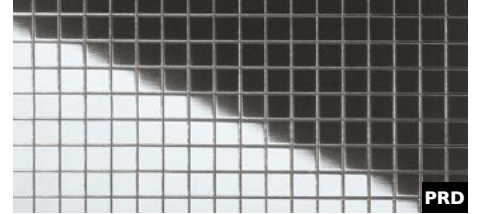
□ MS 5x5 flex Classic Gold AR

Photo: TENN X KAREN MILTEN



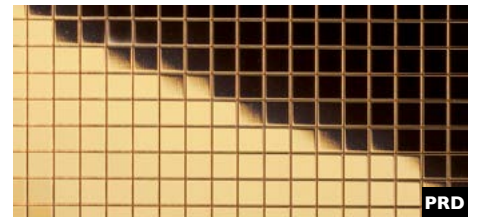
PRD

MS 5x5 flex Classic Hollywood
980 x 980 / SA 18436



PRD

MS 5x5 flex Classic Silver
980 x 980 / SA 10657



PRD

MS 5x5 flex Classic Gold AR
980 x 980 / SA 10598

MULTISTYLE MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Abrasion resistance MS Gold AR	■■■■■■
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



MS 5x5 flex Classic GALAXY Silver
980 x 980 / SA 10575

PRD



□ MS 5x5 flex Classic GALAXY Silver

MULTISTYLE

MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	Print
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■■□
Rolled packable	✓

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	—

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Accessories

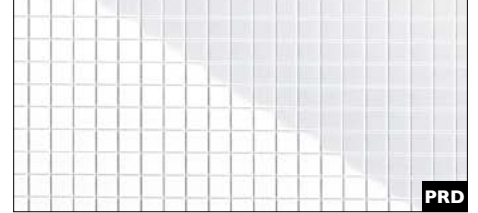
SIBUKLE	Spatula A1
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Special colors

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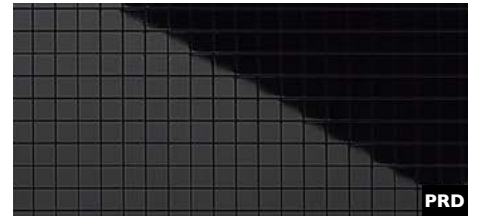


□ MS 5x5 flex Classic MAGIC Black



PRD

MS 5x5 flex Classic MAGIC White
980 x 980 / SA 13476



PRD

MS 5x5 flex Classic MAGIC Black
980 x 980 / SA 13475

MULTISTYLE MS 5x5

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■■
Abrasion resistance	■■■■□□
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—
Abrasion resistance	■■■■■■

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



MS 10x10 flex Classic Silver
980 x 980 / SA 10639



MS 10x10 flex Classic Gold AR
980 x 980 / SA 10581



MS 20x20 flex Classic Silver
980 x 980 / SA 10644



MS 20x20 flex Classic Gold AR
980 x 980 / SA 10582



MS 20x20 flex Classic Silver

MS Silver 10x10 flex Classic

Photo: Malo Clinic at El Corte Ingles – Lisboa

MULTISTYLE

MS 10x10 / 20x20

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Abrasion resistance MS Gold AR	■■■■■■
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Processing

	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	—

Accessories

SIBUKLE	Spatula AI
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Special colors

On request



MSC 10x10 flex Classic Silver

Photo: Spacetekusa



MSC 10x10 flex Classic Silver
2600 x 1000 / SA 14239



MSC 30x30 flex Classic Silver
2600 x 1000 / SA 14279

MULTISTYLE

MSC 10x10 / 30x30

2600 x 1000

Product characteristics

	SA
Base material	HIPS
Surface material	PET
Material thickness mm	1,2
Temperature stability	up to 50 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Rolled packable	✓

Extra equipment

	SA
Special formats	✓
Maximum length mm	3000
Maximum width mm	1000
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets	✓
PVA pre-treatment	—

Processing

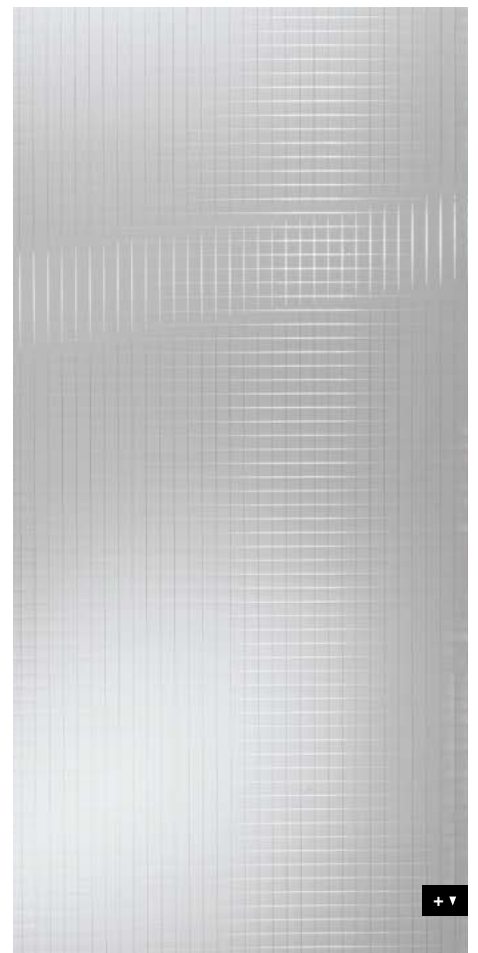
	SA
Cutting, punching	✓
Drilling	✓
Sawing, milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	—

Accessories

SIBUKLE	Spatula A1
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Special colors

On request



STRUCTURE- LINE



SL CRASHED OLD Platin
2600 x 1000 / **NA** 19519 / **SA** 19523

PRD



□ SL CRASHED OLD Platin

Photo: Dekomat AG - Creative Expert

2600 x 1000



+ ▼

STRUCTURE-LINE

SL CRASHED OLD Platin

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	2,8	3,04
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



SL CRASHED Silver
2600 x 1000 / **NA** 19335 / **SA** 19346

Photo: © fotolia.com

STRUCTURE-LINE **SL CRASHED**

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	2,4	2,64
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	—	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets *	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).





SL IMPACT VINTAGE Silver
2600 x 1000 / **NA** 17230 / **SA** 17231



SL IMPACT ANTIQUE Bronze
2600 x 1000 / **NA** 17232 / **SA** 17233



□ SL IMPACT
ANTIQUÉ Bronze



Photo: © amst - fotolia.com

2600 x 1000



STRUCTURE-LINE SL IMPACT

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,6	1,73
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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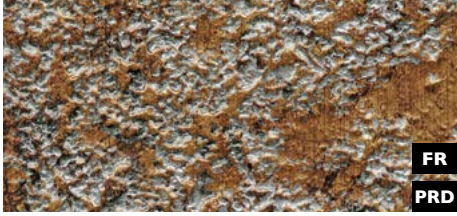
Special colors

On request



□ SL IMPACT VINTAGE Silver





FR
PRD

SL LAVA VINTAGE Copper
2600 x 1000 / **NA** 14786 / **SA** 14805



SL LAVA VINTAGE Copper

2600 x 1000



STRUCTURE-LINE

SL LAVA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,1	2,35
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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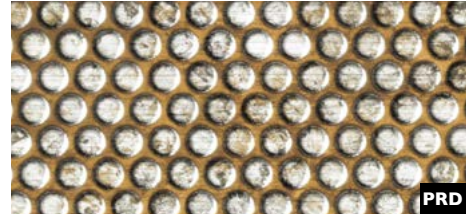
Special colors

On request



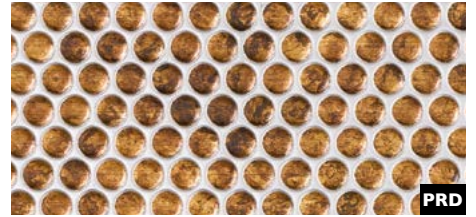


Photo Wilhelm Radinger



PRD

SL RACE VINTAGE Silver/Bronze
2600 x 1000 / **NA** 17242 / **SA** 17243



PRD

SL RACE VINTAGE Copper/Silver
2600 x 1000 / **NA** 17240 / **SA** 17241

STRUCTURE-LINE SL RACE

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7	1,83
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□□	
Rolled packable	✓	✓

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

2600 x 1000



+ ▼



FR
PRD

SL CROCO Silver PF/Silver
2600 x 1000 / **NA** I3410 / **SA** I3520



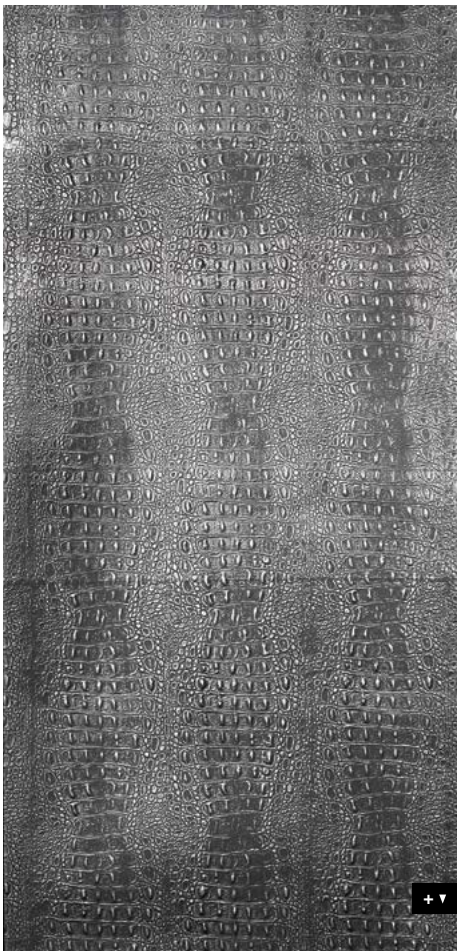
FR
PRD

SL CROCO Smoke PF/Silver
2600 x 1000 / **NA** I3411 / **SA** I3521



Photo: secetenendrinken.nl

2600 x 1000



+ ▼

STRUCTURE-LINE SL CROCO

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,25
Max. relief height mm	2,6	2,85
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■□□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓*	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* except Smoke PF met



SL SQUARE 3 HGS
2600 x 1000 / 1,7 mm / **NA** 11272 / **SA** 11273

STRUCTURE-LINE SL SQUARE 3

2600 x 1000

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	PET	
Material thickness mm	1,0	1,13
Max. relief height mm	1,7 / 2,0	1,83 / 2,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Extra equipment

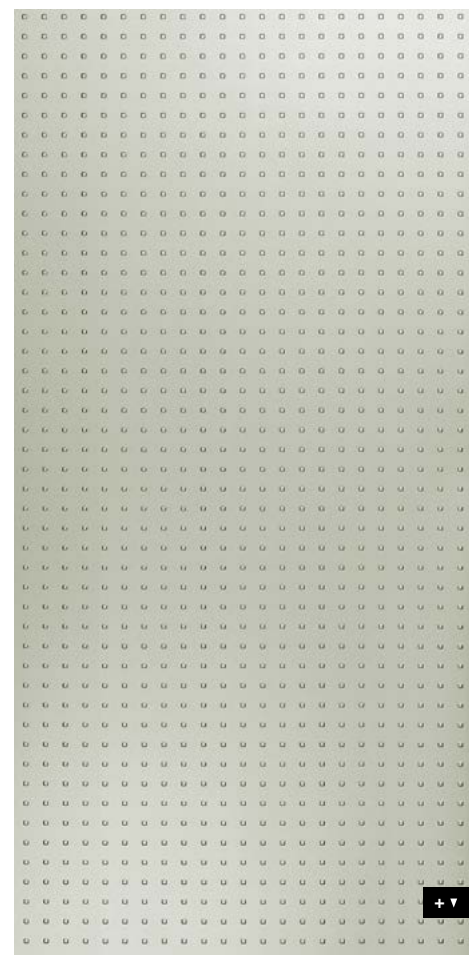
	NA	SA
Special formats	—	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



ACRYLIC- LINE



AC MOTION ONE White
2600 x 1000 / **NA** 15933 / **SA** 15953

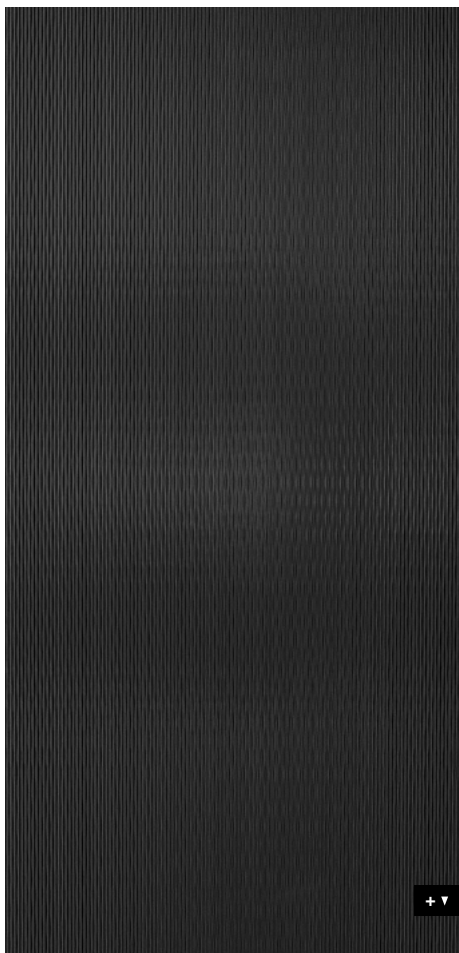


AC MOTION ONE Black
2600 x 1000 / **NA** 15936 / **SA** 15956



□ **AC MOTION ONE Black**

2600 x 1000



ACRYLIC-LINE abrasion-resistant

AC MOTION ONE

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Accessories

SIBUKLE	Spatula A2
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request





Photo: GARANTküche



AC MOTION TWO White
2600 x 1000 / **NA** 15755 / **SA** 15764



AC MOTION TWO Black
2600 x 1000 / **NA** 15754 / **SA** 15763

ACRYLIC-LINE abrasion-resistant

AC MOTION TWO

2600 x 1000

Product characteristics

	NA	SA
Base material	ABS	
Surface material	PMMA	
Material thickness mm	0,7	0,83
Max. relief height mm	1,1	1,23
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■□	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	✓	—
Smallest bending radius	150 mm	

Accessories

SIBUKLE	Spatula A2
Politur-Kit	available
Farbgleiche Kanten	available

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	✓	—

Special colors

On request

TRANSLUCENT- LINE



TL LINEA 104x62 OLD Platin
2600 x 1000 / **NA** 18434 / **SA** 18607



TL LINEA 104x62 SILENT Gold AR
2600 x 1000 / **NA** 22031 / **SA** 22033



TL LINEA 104 x 62 SILENT Gold AR

Photo: Ariadna de Raadt

2600 x 1000



TRANSLUCENT-LINE

TL LINEA

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,5	1,63
Temperature stability	up to 60 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius	240 mm	

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request





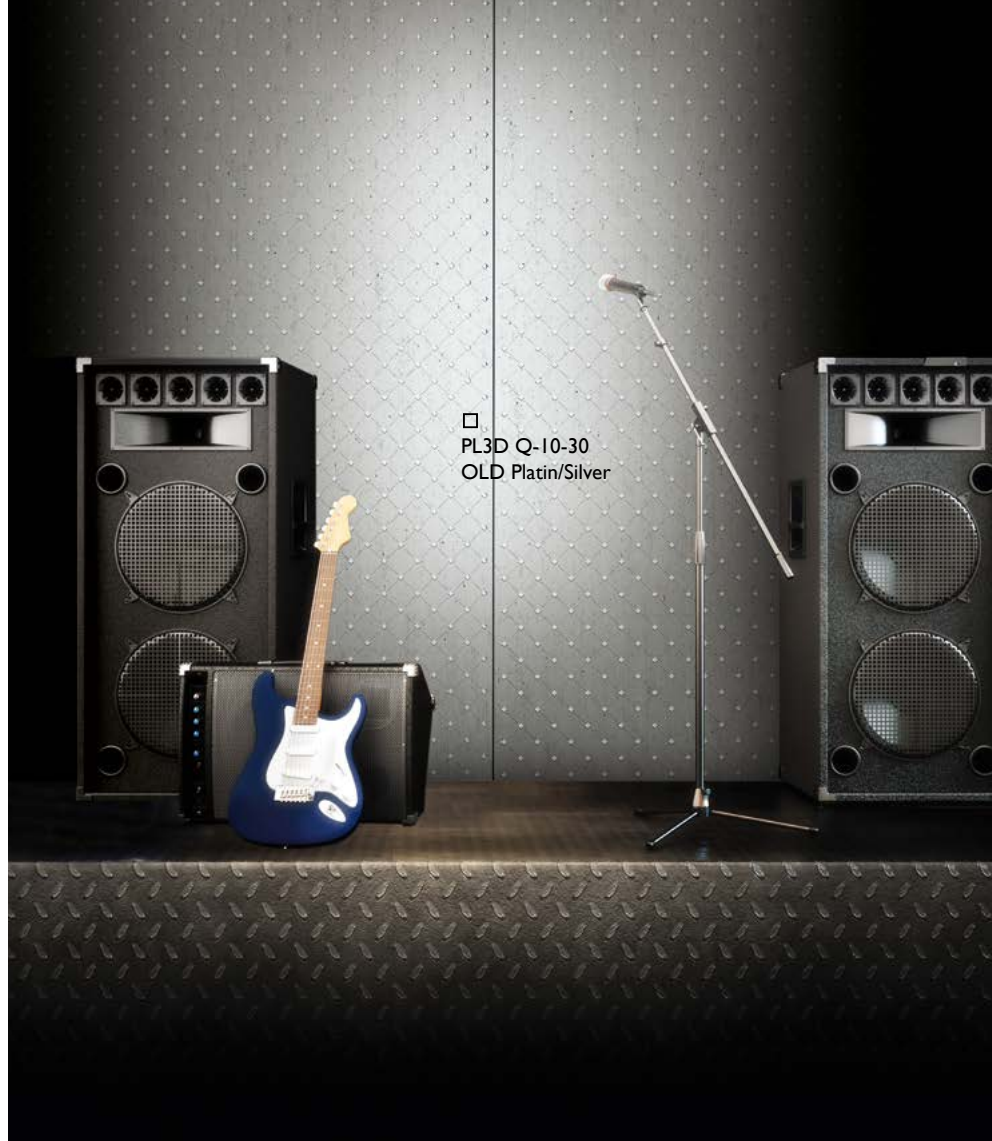
□
TL LINEA
104 x 62 OLD Platin

PUNCH- LINE / 3D



PRD

PL3D Q-10-30 OLD Platin/Silver
2600 x 1000 / **NA** 17833 / **SA** 17857



□ PL3D Q-10-30
OLD Platin/Silver

2600 x 1000



+ ▾

PUNCH-LINE / 3D

PL3D Q-10-30

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■□	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request



□
PL3D H-10-30
Pearl White PF/Gold



PL3D H-10-30 Pearl White PF/Gold
2600 x 1000 / **NA** 17832 / **SA** 17856

PUNCH-LINE / 3D

PL3D H-10-30

2600 x 1000

Product characteristics

	NA	SA
Base material	APET, HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

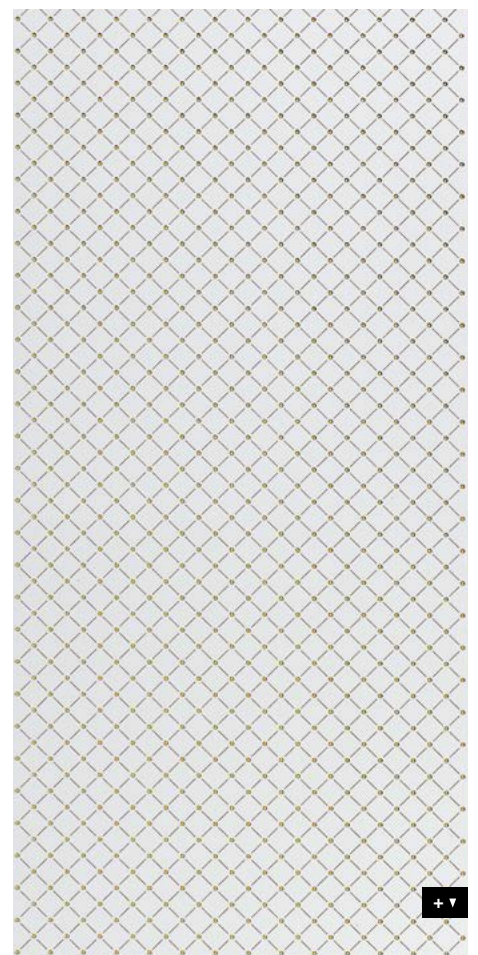
	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request





PL3D ROSES Pearl White PF/Gold
2600 x 1000 / **NA** I6443 / **SA** I6444



PL3D ROSES Silver PF/Silver
2600 x 1000 / **NA** I3917 / **SA** I3919



PL3D ROSES Silver PF/Silver

Photo: Minotti

2600 x 1000



PUNCH-LINE / 3D

PL3D ROSES

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	—	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request



□ PL3D Q 10-40-40 Silver PF/Silver



PL3D Q 10-40-40 Silver PF/Silver
2600 x 1000 / NA 10052 / SA 10053

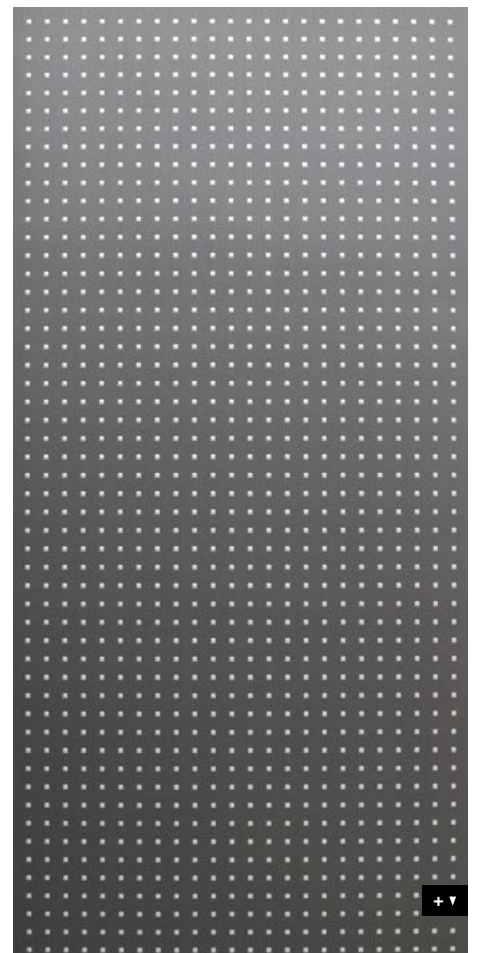


PL3D Q 10-40-40 Smoke PF TI/Silver matt
2600 x 1000 / NA 12519 / SA 12557

PUNCH-LINE / 3D

PL3D Q 10-40-40

2600 x 1000



Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions).
We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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Special colors

On request

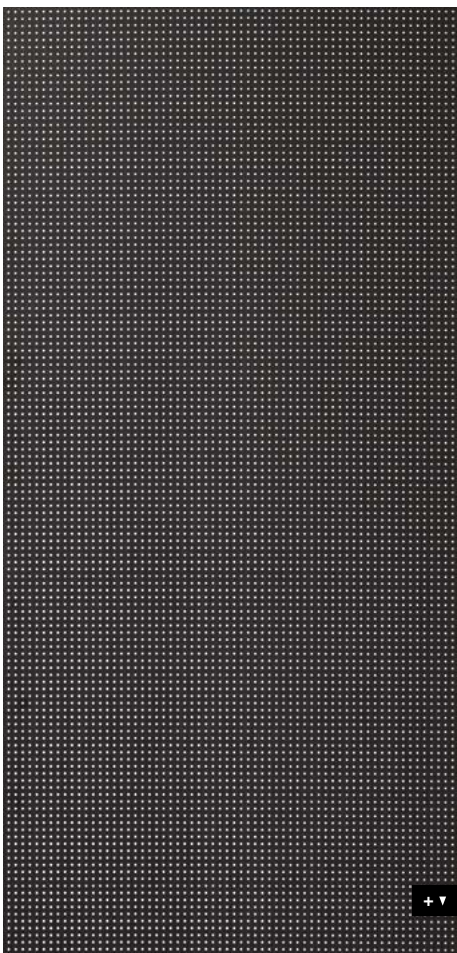


PL3D Q 5-15-15 Black TI/Silver
2600 x 1000 / **NA** 12384 / **SA** 12549



PL3D Q 5-15-15
Black TI/Silver

2600 x 1000



PUNCH-LINE / 3D

PL3D Q 5-15-15

Product characteristics

	NA	SA
Base material	APET / HIPS	
Surface material	Print	
Material thickness mm	1,3	1,43
Temperature stability	up to 50 °C	
Wet room suitability	■■■□	
Abrasion resistance	■■■■■■■	
Rolled packable *	✓	✓

* Design sheets are to be rolled with the patterned side on the inside (applies for both the NA and SA versions). We recommend that not more than 3 sheets be rolled per carton (480 x 480 mm). (Up to 40° C)

** Up to 40° C

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius **	300 mm	300 mm

Extra equipment

	NA	SA
Special formats	—	—
Further thicknesses	—	—
Cuttings	✓	✓
Magnetic from 3 sheets	✓	
PVA pre-treatment	—	—

Accessories

SIBUKLE	—
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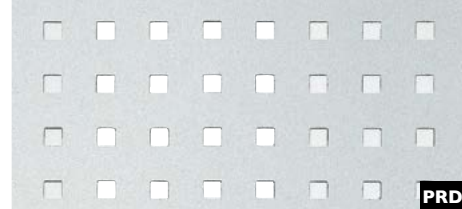
Special colors

On request



□
PL Q 5-15-15
Silver PF

Photo: © fotolia.com



PRD

PL Q 5-15-15 Silver PF
2600 x 1000 / **NA** 10986 / **SA** 10988

PUNCH-LINE

PL Q 5-15-15

Product characteristics

	NA	SA
Base material	HIPS	
Surface material	Print	
Material thickness mm	1,0	1,13
Temperature stability	up to 60 °C	
Wet room suitability	■■■■■	
Abrasion resistance	■■■■■■■	
Rolled packable	✓	✓

Processing

	NA	SA
Cutting, punching	✓	✓
Drilling	✓	✓
Sawing, milling	✓	—
Laser cutting	✓	✓
Hot bending	✓	—
PVA compressible	—	—
Smallest bending radius	150 mm	150 mm

Extra equipment

	NA	SA
Special formats	On request	
Further thicknesses	up to 2 mm	
Cuttings	✓	✓
Magnetic	—	
PVA pre-treatment	—	—

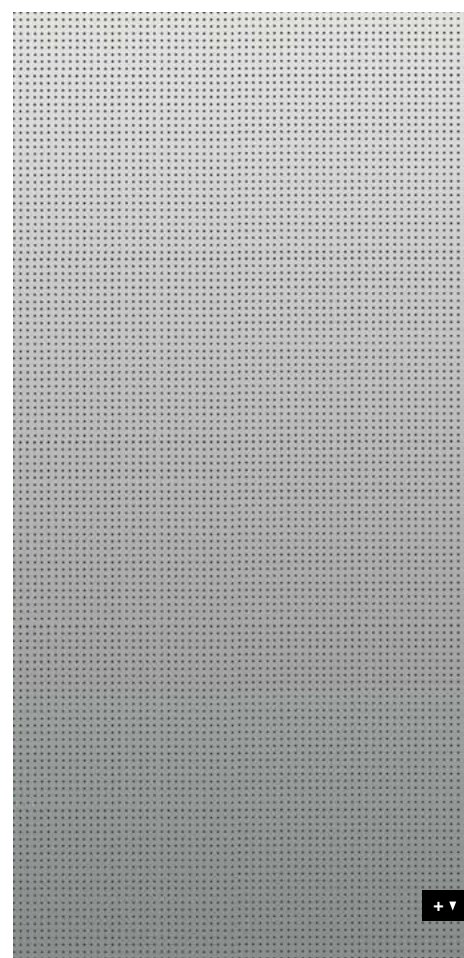
Accessories

SIBUKLE	—
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Special colors

On request

2600 x 1000



ANTIGRAV



FL CREPA VELVET Avocado Antigrav
2613 x 1005 / **NA** 22735



FL CREPA VELVET Volcano Antigrav
2613 x 1005 / **NA** 22736

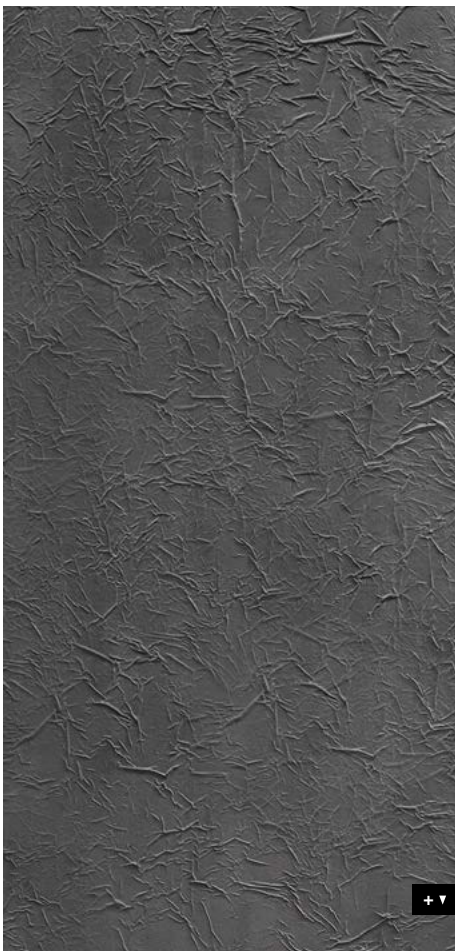
Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



FL CREPA VELVET Avocado Antigrav

Photo: © istock.com

2613 x 1005



FABRIC-LINE

POSITIVE ACOUSTIC EFFECT

FL CREPA VELVET Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
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Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



FL LAVA VELVET Coal Antigrav
2613 x 1005 / NA 22737



FL LAVA VELVET Volcano Antigrav
2613 x 1005 / NA 22738

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.

FABRIC-LINE

POSITIVE ACOUSTIC EFFECT

FL LAVA VELVET Antigrav

2613 x 1005

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

CONTINUOUS PATTERN

FL COMB VELVET Curry Antigrav

2613 x 1005 / NA 22731

CONTINUOUS PATTERN

FL COMB VELVET Pearl Antigrav

2613 x 1005 / NA 22732

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



Photo: © istock.com

2613 x 1005



FABRIC-LINE POSITIVE ACOUSTIC EFFECT

FL COMB VELVET Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
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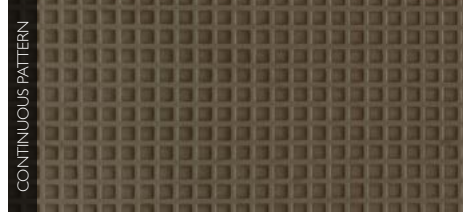
Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



□
FL SQUARE 2 VELVET Mocha Antigrav



FL SQUARE 2 VELVET Mocha Antigrav
2613 x 1005 / **NA** 22733



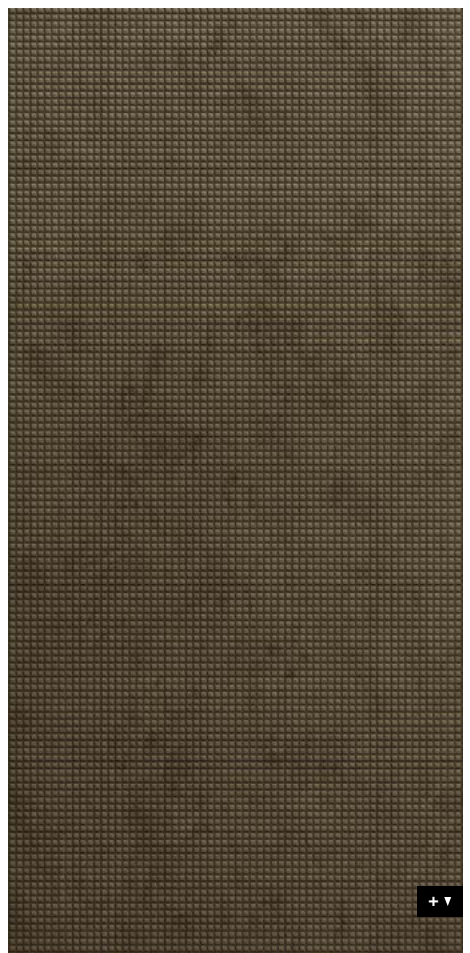
FL SQUARE 2 VELVET Coal Antigrav
2613 x 1005 / **NA** 22734

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.

FABRIC-LINE POSITIVE ACOUSTIC EFFECT

FL SQUARE 2 VELVET Antigrav

2613 x 1005



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

CONTINUOUS PATTERN

FL CUBE VELVET Bordeaux Antigrav

2613 x 1005 / NA 22739

CONTINUOUS PATTERN

FL CUBE VELVET Pearl Antigrav

2613 x 1005 / NA 22740

Please consider the nap direction of the surface before further processing or product installation. If design panels are not installed in the same direction, there will be a visual color difference.



Photo: © istock.com

2613 x 1005



FABRIC-LINE POSITIVE ACOUSTIC EFFECT

FL CUBE VELVET Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PET fibres
Material thickness mm	3,9
Max. relief height mm	6
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



□
LL LEGUAN Silver Antigrav



LL LEGUAN Silver Antigrav
2600 x 1000 / **NA** 19781



LL LEGUAN Gold Antigrav
2600 x 1000 / **NA** 19778



LL LEGUAN Copper Antigrav
2600 x 1000 / **NA** 19777



LL LEGUAN Nero Antigrav
2600 x 1000 / **NA** 19779



LL LEGUAN Silk Antigrav
2600 x 1000 / **NA** 19780



LL LEGUAN Bianco Antigrav
2600 x 1000 / **NA** 19775

LEATHER-LINE

LL LEGUAN Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,4
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
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Special colors

—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

CONTINUOUS PATTERN



PRD

LL CORD Stony Ground Antigrav

2600 x 1000 / NA 19766

CONTINUOUS PATTERN

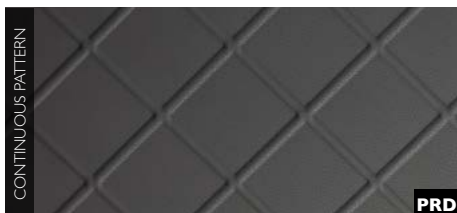


PRD

LL CORD Dove Tale Antigrav

2600 x 1000 / NA 19765

CONTINUOUS PATTERN



PRD

LL CORD Charcoal Light Antigrav

2600 x 1000 / NA 19764



Photo: iStock.com

2600 x 1000



+ ▾

LEATHER-LINE

LL CORD Antigrav**Product characteristics**

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,8
Max. relief height mm	6,2
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	—
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

Accessories

SIBUKLE	Spatula A2
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Special colors

On request



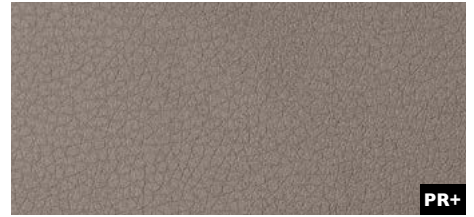
□ LL Charcoal Dark Antigrav



LL Charcoal Dark Antigrav
2600 x 1000 / **NA** 19762



LL Charcoal Light Antigrav
2600 x 1000 / **NA** 19763



LL Dove Tale Antigrav
2600 x 1000 / **NA** 19769



LL London Clay Antigrav
2600 x 1000 / **NA** 19782



LL Stony Ground Antigrav
2600 x 1000 / **NA** 19794

LEATHER-LINE

LEATHER-LINE Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PU-leather
Material thickness mm	3,8
Temperature stability	up to 60 °C
Wet room suitability	■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets *	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

On request

* Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PRS*

DM CEMENT Dark Antigrav
2600 x 1000 / NA 19798



□
DM CEMENT Dark Antigrav

Photo: © shutterstock.com

2600 x 1000



DECO-LINE

DM CEMENT Dark Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—



□
DM CEMENT Light Antigrav



PR+*

DM CEMENT Light Antigrav
2600 x 1000 / NA 19563

DECO-LINE

DM CEMENT Light Antigrav

2600 x 1000

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PRS*

DM Travertin Antigrav
2600 x 1000 / NA 19567



Photo: iStock.com

2600 x 1000



DECO-LINE

DM Travertin Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

+ ▼

SIBU | DESIGN \ 160
we decorate.

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



DM MARBLE White Antigrav
2600 x 1000 / NA 19566

DECO-LINE

DM MARBLE White Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,1
Temperature stability	up to 60 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■■□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets **	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

2600 x 1000





PR+

DM CONCRETE Grey Antigrav
2600 x 1000 / NA 22829



□
DM CONCRETE Grey Antigrav

Photo: iStock.com

2600 x 1000



DECO-LINE

DM CONCRETE Grey Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	PP
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■■■■
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

+ ▼



□
WL OAK TREE Light Antigrav



PR+*

WL OAK TREE Light Antigrav
2600 x 1000 / NA 19561

WOOD-LINE

WL OAK TREE Light Antigrav

2600 x 1000

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3.2
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



PRS*

WL Nutwood Antigrav
2600 x 1000 / NA 19568



PRS*

WL Nutwood Country Antigrav
2600 x 1000 / NA 19569



PRS*

WL Maple Alpine Antigrav
2600 x 1000 / NA 19570



Photo: © fotolia.com

WOOD-LINE

WL Nutwood Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

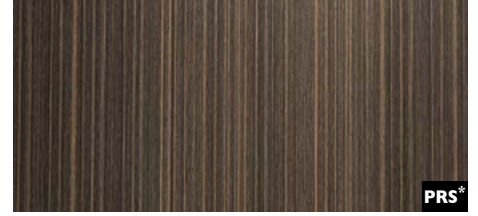
Special colors

—



□
WL Wenge Wood Antigrav

Photo: © fotolia.com



PRS*

WL Wenge Wood Antigrav
2600 x 1000 / NA 19571

WOOD-LINE

WL Wenge Wood Antigrav

2600 x 1000

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■□□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).



WL Sessile OAK Antigrav
2600 x 1000 / NA 22785

PRS*



□
WL Sessile OAK Antigrav

Photo: iStock.com

2600 x 1000



+ ▼

WOOD-LINE

WL Sessile OAK Antigrav

Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—



□ WL Carbonized Wood Antigrav



PRS*

WL Carbonized Wood Antigrav
2600 x 1000 / NA 20158

WOOD-LINE

WL Carbonized Wood Antigrav

2600 x 1000



Product characteristics

	NA
Base material	PP-glass fibres
Surface material	impregnated paper
Material thickness mm	3,3
Temperature stability	up to 60 °C
Wet room suitability	■■■■□
Abrasion resistance	■■■■□□
Rolled packable	—

Processing

	NA
Cutting, punching	✓
Drilling	✓
Sawing	✓
Milling	—
Laser cutting	✓
Hot bending	—
PVA compressible	✓
Smallest bending radius	1000 mm

Extra equipment

	NA
Special formats	On request
Further thicknesses	—
Cuttings	✓
Magnetic from 3 sheets**	✓
PVA pre-treatment	—

Accessories

SIBUKLE	Spatula A2
---------	------------

Special colors

—

* Prior to printing a corona or plasma treatment has to be carried out.
Upon request available in pre-treated version.

** Ground must be a SIBU metal foil SA (ref. 17637, self adhesive).

LEGENDE

PRODUCT CHARACTERISTICS

EXTRA EQUIPMENT

PROCESSING

ACCESSORIES

STORAGE / TRANSPORT GENERAL

CLEANING / DISPOSAL GENERAL

Product characteristics

To answer your questions as quickly as possible, our team has worked out a technical table with product characteristics, extra equipment and much more for each of our products:

BASE MATERIAL

As a base material we use a specially developed, highly impact resistant polystyrene type (HIPS). HIPS distinguish particularly by robustness, high impact and a very low weight. For our ACRYLIC-LINE we use as a base material ABS with acrylic surface. With PUNCH-LINE 3D products we use HIPS with background foil from APET.

Scratch-resistant PMMA is employed for the SIBUGLAS product group and PP glass fibre material is used for the ANTIGRAV range.

- HIPS = high impact polystyrene
- HIPS, PE foam = high impact polystyrene and Polyethylene foam
- ABS = Acrylonitrile butadiene styrene
- APET/HIPS = Amorphous polyethylene terephthalate and high impact polystyrene
- PP-glass fibre = Polypropylene with fiberglass
- PS = Polystyrene

Reverse side of SIBUGLAS and OPACO-LINE panels:

- PU-leather = Polyurethane synthetic leather surface
- Paper = printed paper

MATERIAL THICKNESS

The given material thicknesses refer to the stock program in non adhesive (NA) and self adhesive (SA) version.

SA SELF-ADHESIVE

SA means that the design sheet is equipped with adhesive at the back. For this we use high-quality acrylic adhesive substance or synthesis rubber (PUNCH-LINE 3D, MultiStyle).

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

TOLERANCES

Machine-related dimensional and angle tolerances:

+/- 1.0 mm in relation to 1,000 mm

Temperature-related dimensional deviations:

+/- 0.7 mm in relation to 1,000 mm at a temperature change of 10 °C (except ANTIGRAV)

ROLLED PACKABLE

Basically our design sheets are packed flat on pallets. However, in order to dispatch small consignments as favourably as possible, we have developed a packaging carton in which many of our design sheets can be packed rolled as well.

Basically, the following applies:

Design sheets in non-adhesive (NA) version are rolled with the decor side outwardly and design sheets in self-adhesive version (SA) are rolled with the glue side outwardly.

Exceptions:

LEATHER-LINE, FABRIC-LINE, DM DEEP BRUSHED and DM CONCRETE products as well as sheets with a magnetic film: always roll with the patterning on the outside.

PL3D, WOOD-LINE and DECO-LINE products with impregnated papers such as DM GENESIS Grey supermatt AR, DM GENESIS White supermatt AR, DM MARBLE White supermatt AR and DM MARBLE Black supermatt AR: always roll with the patterning on the inside.

Packed in boxes (480x480 mm):

Sheets with a magnetic film: we recommend a maximum of 2 pieces per box.

DECO-LINE products with impregnated paper as well as DM DEEP BRUSHED, DM CONCRETE, DM GENESIS Grey supermatt AR, DM GENESIS White supermatt AR, DM MARBLE White supermatt AR and DM MARBLE Black supermatt AR, LEATHER-LINE, FABRIC-LINE, PUNCH-LINE 3D and WOOD-LINE: we recommend a maximum of 3 pieces per box.

DECO-LINE (excluding products with impregnated paper as well as DM DEEP BRUSHED, DM CONCRETE, DM GENESIS Grey supermatt AR, DM GENESIS White supermatt AR, DM MARBLE White supermatt AR und DM MARBLE Black supermatt AR), WOOD-LINE, PUNCH-LINE, ACRYLIC-LINE, MSC and STRUCTURE-LINE products: we recommend a maximum of 6 pieces per box.

After receipt, rolled goods should be laid out flat for around 24 hours at room temperature and if necessary, subjected to additional weight.

SURFACE MATERIAL

In a changeable world we focus on lastingness and high standards by using 100% PVC-free surfaces. We make a distinction between:

- PU-leather = Polyurethane synthetic leather surface / Artificial leather surfaces
- PMMA = Polymethyl methacrylate
- PMMA AR+ = Polymethyl methacrylate with AR + scratch resistant coating
- impregnated paper = paper with protective varnish
- Print
- PET = Polyethylene terephthalate (UV lacquer for the AR version)
- PET/Faser = Polyethylene terephthalate (Artificial fur surfaces)

All variations are optically outstanding and also fascinate by their unique haptics. They correspond to the highest demands and they are suited especially for the interior area.

MAXIMUM RELIEF HEIGHT

With the given data we define the highest position of the respective design in non-adhesive (NA) and adhesive (SA) version.

PRINTING

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

SIBU guideline values:

- PRD digital printing possible
- PRS screen printing possible
- PR+ digital/screen printing possible
- PR+* digital/screen printing possible, prior to printing a corona or plasma, treatment has to be carried out. By request available in pre-treated version.
- PRS* screen printing possible, prior to printing a corona or plasma, treatment has to be carried out. By request available in pre-treated version.

SCREEN PRINTING:

The final adhesion performance will set in very slowly and can take up to one week on air-drying (20 °C.).

TEMPERATURE STABILITY

We supply to more than 70 countries in the world and have nearly everywhere special climate situation. Therefore we test our material under the hardest conditions. Already during development stage our SIBU DESIGN sheets are tested in special thermo-containers stuck on ground as well as unstuck with high temperatures and high air humidity. Only the very best qualities correspond to our strict directives. The given data of the temperature stability refer to the lasting application of the product stuck on different grounds and to the long-term using temperature also without adhesion.

WET ROOM SUITABILITY

An exposure of SIBU DESIGN sheets to humid areas is given when a design sheet is subjected to short term humidity condition. This humidity condition can occur by reason of high air humidity or by direct sprinkling water. SIBU DESIGN sheets are not suited for the direct wet space area as well as for long-term wet influence (except SIBUGLAS).

■■■■■ Wet room suitability

■■■□ Wet room suitability, but material reacts more sensitively to sprinkling water. Removing of moisture is recommended.

ABRASION RESISTANCE

Products with marked abrasion resistance **AR** show an extremely abrasion resistant surface. Our technology team already tests the products during development process to be able to offer the matching product for each of your demands.

■■■■■■■■■ Scratch resistant (SIBUGLAS AR+)

■■■■■■■ Excellent abrasion resistance

■■■■■■□ Very good abrasion resistance

■■■■□□ Good abrasion resistance

■■■□□□ Normal abrasion resistance

■■□□□□ Low abrasion resistance

■□□□□□ Use only in the decoration area

Extra equipment

We are aware of the fact that not always you can use our standard stock articles for your intended application and offer for you special extra equipment.

FIRE CLASSIFICATION

The products from the stock program correspond to the fire safety regulations according to DIN 4102 B2, excluded products ACRYLIC-LINE (test standard: UL Standard 94, measured value: 94 HB). Marked products **FR** are available in flame retardant version on request, on a different carrier material. Manufacturer's certificate of compliance of the following standards are available: EN 13501-1 and ASTM E 84. Info sheets on demand!

CUTTINGS

You want to get customized sheets or cuttings? Please contact us that we can offer the best possible solution to you. With a cutting length up to 3.2 meter and a punching and sawing length up to 3 meter we are able to meet your requirements and needs promptly.

PVA PRE-TREATMENT

In order to be suitable for PVA bonding, depending upon the material thickness on the reverse side, SIBU DESIGN sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Being able to carry out this pre-treatment for you in our factory, we absolutely need this information together with your order.

SPECIAL FORMATS

In addition to the standard sizes given in the OVERVIEW we offer with pleasure individually adapted product dimensions.

FURTHER THICKNESSES

Responding to your request we produce our DECO-LINE and PUNCH-LINE in thicknesses between 0.8 and 4.0 mm.

MAGNETIC

All SIBU DESIGN sheets are available with a magnetic back from 3 pieces onwards. Exception - all LL ROMBO, LL QUADRO, LL CRISTAL ROMBO, PUNCH-LINE and SIBUGLAS Hollywood.

SIBU magnetic foils are suitable on different metallic grounds and on magnetic colours. The exchange of design sheets thereby becomes a child's play! The application fields for the SIBU DESIGN magnetic program are nearly unlimited – for shop-window decoration, shop fitting and fair design or in the furniture area, decoration field and for all kinds of displays.

Self-adhesive SIBU metal film is employed when a suitable metallic ground is lacking. The metal film can be ordered as a sheet (2,600x1,000 mm) or roll (14 or 29 m)

Processing (except SIBUGLAS, OPACO-LINE and ANTIGRAV)

Please note that SIBU DESIGN sheets always have to be processed from the decor side.

SURFACE PROTECTION

A protective film (Polyethylen/PE) protects our surfaces against damages. This protective film should be removed only after the application of our design sheets.

The following products are delivered without a protective film:

DM MONSOON Vintage Brown and all products of the FABRIC-LINE.

PUNCHING

Band steel cutting is recommended for design sheets in thickness from 1 up to 1.5 mm.

Please study the technical table in the OVERVIEW in order to see if this processing step is permissible for your product.

DRILLING

All SIBU DESIGN sheets can be drilled from the decor side.

MILLING

For material up to 2 mm thickness:

Cutter with 3 mm diameter, rotation speed from 12000 up to 24000 rpm, progressive feed up to 12 m/min.

Decor side on top:

milling cutter with a left-hand twist, cutting right.

Decor side below:

milling cutter with a right-hand twist, cutting right.

For material with a thickness of more than 2 mm, reduce the progressive feed and use a milling cutter with a larger diameter (6 mm).

SMALLEST BENDING RADIUS

The given data refer to the smallest bending radius for concave or convex fixing. For all design sheets – with the exception of MultiStyle – all sheet edges must be fixed mechanically in any case! For MultiStyle there is no need for mechanical fixing!

HOT BENDING

Heat up the SIBU DESIGN sheets from the backside – for both, internal and exterior angles.

Approximate parameters for material in 1mm thickness:

wire temperature: approx. 200°C, heating time: approx. 6-17 seconds - depending on the surface material.

For ACRYLIC-LINE, PUNCH-LINE, DECO-LINE, STRUCTURE-LINE and FABRIC-LINE design sheets hot bending is outwardly (decor outside = external angle) possible – hot bending inwards (decor inside = interior angle) is possible only with plain designs or with fine structures.

For deeper structures - no exact internal angle.

Hot bending with LEATHER-LINE design sheets is possible outwardly (decor outside = external angle), inwards (decor side inside = interior angle) only with plain LEATHER-LINE. Using structured leather designs it can happen that wrinkles may appear along the internal angles.

CUTTING

SIBU DECO-LINE sheets with less than 2 mm thickness can be easily cut with a wallpaper knife. Simply notch the surface and break along the edge. For all other product lines and for DECO-LINE sheets up to 3 mm thickness the cutting pressure has to be increased. After cutting and breaking our self-adhesive (SA) design sheets as well as 3D PUNCH-LINE designs (NA + SA) the foil on the back side has to be cut separately. Always use well sharp knives.

SAWING

SIBU guideline values:

Material thicknesses of up to 1 mm:

HW 280x3.2 / 2.2x30 Z60 / 12.46-18.08 WZ

Thicker than 1 mm:

HW 250x3.2 / 2.2x30 Z40 / 19.63 WZ/FA

HW 250x3.2 / 2.2x30 Z40 / 19.63 FZ/TR

(speed 6000 rpm, progressive feed of up to 25 m/min).

For LEATHER-LINE / FABRIC-LINE:

HW 255x2.8 / 2.0x30 Z80 / 10.01 FZ WZ

(speed 6000 rpm, progressive feed of up to 10 m/min).

The best result with LEATHER-LINE and FABRIC-LINE is achieved with MDF underlay (4 mm) above and below, slow progressive feed and high speed.

*HW (hard metal material), WZ/FA (alternating teeth/bevelled edge), FZ (flat teeth), TR (trapezoidal teeth)

LASER CUTTING

All SIBU DESIGN sheets can be processed with standard lasers. The cutting speed conforms to the watt power of the laser.

Please refer to the technical data in our OVERVIEW brochure, if that processing step is permitted for that product.

THERMOFORMING

With a variety of Deco-Line products light forming, by using flat and not sharp-edged tools, is possible (avoid sharp contours and use larger radii). With every new moulding test are to be made, in order to obtain ideal results. The tool must be adapted to the material.

Refer to the technical table in the OVERVIEW catalogue whether this processing step is suitable for your product or not.

PVA-PRESSING

Non-adhesive design sheets from our DECO-LINE, LEATHER-LINE, FABRIC-LINE, STRUCTURE-LINE, ACRYLIC-LINE and ANTIGRAV series (with a few exceptions) are compressible with commercial PVA adhesives. The ground must be absorbent (MDF, chipboard, etc.)

In order to be suitable for PVA bonding, depending upon the material thickness on the reverse side, SIBU DESIGN sheets either have to be pre-treated by means of an additional production process, or roughened by using a vibration sander (80-grain sandpaper).

Should by reason of transport or stock conditions the design sheet not have a crease-free protective film, the film should be removed prior to pressing process. The pressure applied should amount to 2 kg/cm² (0.2 N/mm²), the temperature to approx. 45°C and the pressing time to around 10 minutes. The bonding of the balancing material and the design sheet should be done in a single working process.

During pressing onto an untreated particle board in 16 mm thickness, best results were achieved with a 1 mm polystyrene balancing sheet.

When pressing structured design sheets (STRUCTURE-LINE, ACRYLIC-LINE, FABRIC-LINE and LEATHER-LINE), a medium-hard sponge rubber mat with a thickness of approx. 5 mm should be used between the pressing sheet and the patterned side of the design sheet. This provides uniform pressure distribution and prevents undesirable crushing spots.

When using DECO-LINE sheets it is better to press without the sponge rubber mat. The mat could cause irregular optics in the mirror surface. If you want to have a perfect mirror result, ask us for design sheets in 2 mm thickness.

Following pressing allow the sheets to cool in a stack over night (about 16 hours). Cover the stack with a 19 mm plate so that the uppermost sheet also remains flat.

As a result of this type of processing, standard edges of plastic, aluminium or wood can be used! The PVA adhesive prevents the usual expansion of our design sheets due to the effect of increased temperature!

PVA pretreated products should be processed within the specified processing period (see PVA News Update at www.sibu.at).

Accessories

SIBUKLE D22HV

Solvent-free dispersion adhesive

The best suitable spatula size A1 or A2 is given for each product.

Applications: SIBUKLE is highly suitable for the bonding of SIBU products onto absorbent, flat surfaces such as wood, plywood, particleboard, gypsum plasterboard, concrete or smooth brickwork.

WARNING: SIBUKLE is entirely unsuitable for non-absorbent surfaces such as tiles, plastics, metals, glass, etc.

Please follow the processing guidelines on the adhesive label.

Storage / Transport

STORAGE INSTRUCTIONS

SIBU DESIGN sheets must always be kept in indoor stock, no storage outside! Following instructions are to be considered:

- Design sheets to be stored flat, rolled packed design sheets should be unpacked and laid out flat and - if necessary - subjected to additional weight to improve flatness (Use carton underlay and weigh down the entire sheet in order to prevent damage.)
- Store the uppermost plate in the pile with decor side down.
- Protect SIBU products from UV rays.
- Do not expose SIBU products to moisture or humidity.
- Protect material from dirt, dust and mechanical damages.
- A permanent storage of more than 3 months at a temperature less than 0 °C or more than +30 °C may impact the quality of our design sheets and should be avoided.

TRANSPORT INSTRUCTIONS

In general, for the transport of SIBU products pay attention to protect them from dirt, UV radiation, moisture and mechanical damages.

- Use stable, flat pallets with carton bedding, the pallet should be longer than the design sheets.
- Place the uppermost design sheet on the pallet with the decor side face down. This uppermost design sheet should be protected in addition by a carton and a board (e.g., chipboard, HDF...).
- The design sheets should be protected from shifting.
- The edges and sides must be also protected (edge protection, PE foil ...)
- Avoid temperatures below – 35 °C or more than + 50 °C.
- Structured sheets to be transported on pallets with the patterns running in same direction.
- SIBU products must be acclimatized prior to processing; ideal processing temperature is approx. + 10 °C to + 30 °C.
- Before any processing of the design sheets read the attached processing instructions which you can also find on the SIBU website!
- SIBUKLE should not be long-time stored below + 5 °C and must be protected from frost during transportation.
- Rolled packable: please see page 170

Cleaning / Disposal

CLEANING

Do not use abrasive cleaners, solvent cleaners or pure alcohol!

DECO-LINE, STRUCTURE-LINE, ACRYLIC-LINE, PUNCH-LINE, PUNCH-LINE 3D: in case of light dirt by means of soft cleaning cloth (it should be free of dust and free of dirt). In case of heavy dirt by means of standard plastic or window cleaner (spray cleaners not onto the material surface, but sparingly onto the cleaning cloth).

LEATHER-LINE: Clean leather surfaces by means of standard liquid soap and then remove the soap with a humid cloth.

FABRIC-LINE: Stains caused by oil, greases and ink must be removed immediately. Vacuum the surface in case of low pollution; in case of heavy pollution, dab the stain with an absorbent cloth, then wipe it off with mild soapy water.

DISPOSAL

The keeping of healthy environment has high priority for us! We check all raw materials used for their environmental compatibility. Because not everyone has its own plastic disposal container, we pay special attention in development of new products to use only high-quality materials: materials, which may be disposed safely with the domestic waste. On demand we are pleased to provide LGA certificates for all SIBU DESIGN sheets.

PROCESSING INSTRUCTIONS GENERAL
PROCESSING INSTRUCTIONS
SIBUGLAS / OPACO-LINE
PROCESSING INSTRUCTIONS **ANTIGRAV**

Processing information general

(except SIBUGLAS, OPACO-LINE und ANTIGRAV)

GROUND PREPARATION FOR GLUING

The ground must be dry and smooth, and free from loose material, dust, dirt, grease, wax and silicone. SIBU DESIGN patterned sheets should never be mounted onto an uneven surface, as this results in a loss of visual quality.

In the case of convex and concave surfaces, the sheet edges must be fixed mechanically (except for MultiStyle).

Non-absorbent surfaces

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

Absorbent surfaces

A solvent-free adhesive, which is suitable for both the underlying surface and the polystyrene material (base material), must be employed on absorbent grounds, e.g. uncoated chipboard, MDF, plasterboard, or smoothed brickwork. SIBU DESIGN recommendation: SIBUKLE.

BONDING

Patterned sheets delivered in rolled form must be kept flat for a minimum of 24 hours. Weighing down improves evenness.

Ideal processing temperatures range from + 10°C up to + 30°C. The design sheets should be acclimatised, i.e. be brought to room temperature prior to processing (avoidance of condensation on the gluing surface and a reduction in sheet expansion due to reduced temperature differences).

A temperature increase of 10°C will cause our products to expand by approx. 0.7 mm over a length of 1 meter. As a rule, expansion gap of approx. 2 – 3 mm should be kept at each sheet edge!

In case of high surroundings temperature or major temperature-fluctuations the expansion gap should be increased or the sheet format should be chosen smaller.

Remove the backing cover step-by-step from self-adhesive design sheet (SA), do not touch gluing surface and press the sheet onto the ground as firmly as possible. Avoid blistering (air inclusions); use a medium-hard hand rubber roller with a width of approx. 170 mm. The final adhesion power will be reached at room temperature after 24 hours.

PROCESSING SIBUKLE

Application: SIBUKLE is ideally suited to the bonding of SIBU DESIGN products onto absorbent, even surfaces such as wood, MDF, plywood, chipboard, plasterboard, or smooth brickwork. The underlying surface must be absorbent (MDF, chipboard, etc.).

WARNING! SIBUKLE is not suitable for non-absorbent grounds such as tiles, plastics, metals and glass, etc.

As a rule, an approx. 2 to 3 mm expansion joint is to be left along the sheet edges!

Processing: Apply only to the cleaned surface, which has been prepared for bonding, using a fine spatula (the spatula toothing for every product is provided in the OVERVIEW catalogue). With an ambient temperature of between 20 °C and 35 °C, the adhesive should then be left to air for 20 to 40 minutes. No drying time is required for PNL products, which are to be bonded in a wet adhesive bed. Fix mechanically if necessary, until the adhesive has hardened.

The higher the ambient temperature, the shorter is the airing time.

Finger test: following application with the spatula, the optimal airing time is reached as soon as the adhesive no longer sticks to the fingers!

Avoid the formation of bubbles (air inclusions) and use a medium-hard, rubber roller with a width of approx. 170 mm.

If other solvent-free dispersion adhesives are employed, the respective processing instructions are to be followed.

Storage: In the original airtight containers the adhesive can be stored up to 12 months from delivery date. Store always above freezing point. Protect from frost, otherwise the glue cannot be used anymore!

GROUNDINGS – BONDING – EXPANSION GAPS

The ground must be dry and smooth, and free from loose material, dust, dirt, grease, wax and silicone. SIBU patterned sheets should never be mounted onto an uneven surface, as this results in a loss of visual quality.

In the case of convex and concave surfaces, the sheet edges must be fixed mechanically.

Non-absorbent surfaces:

In order to achieve maximum adhesion, always clean non-absorbent surfaces with alcohol (ethanol, isopropyl alcohol).

Self-adhesive (SA) sheets are ideally suited to non-absorbent surfaces such as coated MDF/chipboard, glass, metal, plastic, etc. However, they are unsuitable for use on ceilings. Alternative processing options are available on request.

Absorbent surfaces:

A solvent-free adhesive, which is suitable for both the underlying surface and the polystyrene material, must be employed on absorbent grounds, e.g. uncoated chipboard, MDF, plasterboard, or smoothed brickwork. Sibu recommendation: SIBUKLE D22 HV.

Ideal processing temperatures range from + 10 °C to + 30 °C. The design sheets must be acclimatised, i.e. be brought to room temperature prior to processing (avoidance of condensation on the gluing surface and a reduction in sheet expansion due to reduced temperature differences).

A temperature increase of 10 °C will cause our products to expand by approx. 0.7 mm over a length of 1 m.

As a rule, an approx. 2-3 mm expansion joint is to be left along the sheet edges!

In the case of high ambient temperatures, or major temperature fluctuations, the expansion gap should be increased, or a smaller sheet format selected.

Remove the paper backing from the reverse side of self-adhesive patterned sheets (SA) step-by-step. Do not touch the adhesive surface and press the sheet onto the ground as firmly as possible. Avoid the formation of bubbles (air inclusions) and use a medium-hard, rubber roller with a width of approx. 170 mm.

Full adhesion will be reached at room temperature after 24 hours.

Whenever possible, SIBU DESIGN products should be processed within 12 months (except for PVA pre-treated products, please see the PVA news update at www.sibu.at).

They are not recommended for use near open fires or sources of intense heat.

BONDING USING SIBUKLE

SIBUKLE is suitable for the bonding of SIBUGLAS AND OPACO-LINE products on absorbent, level surfaces such as wood, plywood, chip-and plasterboard, concrete or smoothed masonry. PLEASE NOTE: SIBUKLE is totally unsuitable for non-absorbent surfaces such as tiles, plastic coverings, metal, glass, etc.

Processing: once the ground surface for laying has been prepared and cleaned, fully cover it alone with adhesive using a spatula with A2 teeth and then press down. It is essential that products be bonded in a bed of wet adhesive. When required fix mechanically until the adhesive has hardened. Please follow the processing guidelines on the adhesive label.

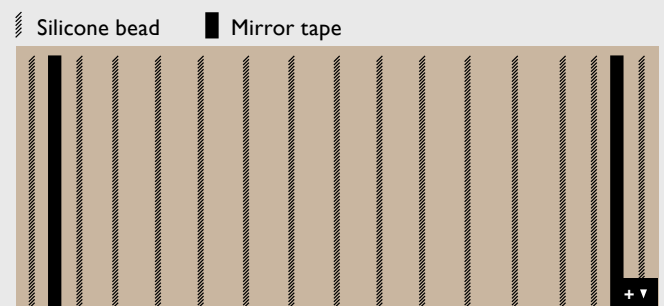
BONDING & POINTING WITH SIBU SILICON

(Acetic acid free, textured natural stone silicone)

Bead bonding:

On the reverse side of the sheet: vertical positioning of a silicone bead at a distance of 10 mm from the edge of the sheet or the profile leg, then position a mirrored adhesive tape at a distance of 10 mm. It is recommended that the protective strip on the mirrored tape be removed prior to the further processing phases.

Apply vertical beads of adhesive to the reverse side of the sheet at intervals of approx. 10 mm to the mirrored adhesive tape. (Depending on the underlying surface, the beads should have a height of at least 4 mm.) Apply the other silicone beads at a distance of 60 mm.



The illustration does not show the entire length of the panel

Bring the sheet into position without any drying time and then press it down onto the prepared surface by means of vertical strokes with a soft wallpaper roller.

The gluing can also be done without mirror adhesive tape!

Advantage: The sheet can be positioned much easier.

Disadvantage: The sheet has to be temporarily attached until the silicone beads have cured in order to prevent the plate from slipping unintentionally.

Once the adhesive has hardened, the joints can be sealed with silicone.

Immediately remove the protective film from the sheet and any possible adhesive residues.

PVA BONDING

(please see page Seite 184)

MAGNETIC

With the magnetic finish professional decoration changes become a child's play. Deliveries can be made for orders of three sheets and upwards. Any surfaces suitable for magnets can be used as a ground and should these be unavailable, SIBU METALFOIL provides the solution.

SURFACE PROTECTION

All the top surfaces are safeguarded against damage by a protective film (Polyethylen/PE), which should first be removed following processing.

GOLDEN RULES

As a rule, complete processing on the patterned side (for this reason jig- and hand-held circular saw working must take place on the reverse side).

It is imperative that sheet flapping be avoided totally during all working phases.

Always lay the sheets out flat and if necessary pin them down.

Select the speed and feed that are adapted to the saw blade. Use sharp cutting tools!

The generation of heat should be constantly avoided, as this can result in material tension.

MECHANICAL PROCESSING OF THE PATTERNED SHEETS PRIOR TO ADESIVE APPLICATION

Sawing

Sheets can be cut with jig, hand-held circular, panel and circular table saws. During cutting on the reverse side, the underlay should also be sawn through. Then deburr all cut edges.

- **Cutting to length using a hand-held or plunge cut circular saw**

Cut from the reverse side and use a stable underlay.

Recommended saw blade: 160x2.2 hard metal blade with 48 alternating teeth.

- **Cutting to length using a jigsaw**

Set the pendulum action to zero, or at a maximum to I and then saw from the reverse side.

The patterned sheet must lie fully on the jigsaw cutting table in order to ensure that no vibrations are created.

Recommended saw blade: employ saw blades with a tooth pitch of 1.2 to max. 2.5 mm. (coarse metal saw blade / fine wood saw blade / preferably PMMA saw blades).

Drilling

All drillings must be carried out on a stable underlay.

Recommended drill: wood drill (centring tip drill), Forstner drill and hard metal drill with centring tip.

Core drills for wood or hole saws (BI-metal) can also be used. Fix the design sheet on a stable surface.

FLAMMABILITY

SIBUGLAS / OPACO-LINE products are subject to standard flammability pursuant to EN 13501-1 Class E.

LASER CUTTING

Design sheets can be processed using standard lasers. The cutting speed is in line with the laser wattage.

Note: Place the design sheet on the laser machine in such a way that its reverse side is on the machine's extraction side. As is the case with all standard PMMA products, it is recommended that following laser cutting the material be "tempered". The high temperature of the laser causes tension in the material, which can lead to cracking. Tempering equalises these tensions.

PRINTING

SIBUGLAS: digital/screen printing possible

OPACO-LINE: screen printing possible. Prior to printing a corona or plasma treatment has to be carried out. On request available in pre-treated version.

Owing to the many differing printing and colour systems, customers must carry out a printing test. The result will depend on the respective motif. We will be pleased to provide original samples for testing.

CLEANING / CARE

Standard household cleaners without scouring agents can be used.

DISPOSAL

Current LGA certificates exist for SIBUGLAS and OPACO-LINE. We are pleased to make these available.

Private area: Sheets can be disposed of with the normal household refuse.

Commercial area: Sheets should be conducted to thermal disposal.

STORAGE INFORMATION

Always store products dry and flat, and protect them against the effects of humidity.

Wrap the sheets in plastic together with a silicate cachet and seal carefully. This prevents possible ripples along the sheet edges due to moisture in the air.

Outdoor storage is not possible

The following should be noted:

In order to prevent damage, the card underlay should be used and weighed down over its entire area. The uppermost sheet in the stack should be stored face down.

In storage, design sheets must be protected against sunlight and do not expose to wetness of damp.

The material should also be safeguarded against dirt, dust and mechanical damage.

TRANSPORT INFORMATION

When transporting SIBUGLAS / OPACO-LINE care should be taken that the sheets are protected against dirt, UV rays, moisture and mechanical damage.

Stable, flat pallets that are larger than the sheets are to be employed with a card underlay.

The uppermost sheet must lie on the pallet with the structured face down. In addition, this top sheet should be protected by card and a slatted frame.

The edges and the sides must also be safeguarded (edge protection, PE film, ...).

The temperatures below minus 35° C or above 50° C should not be exceeded.

SIBUGLAS SA, OPACO-LINE SA - BONDED ONTO COATED WOOD BASED SHEETS INCLUDING EDGES AND MILLING

MATERIAL REQUIREMENTS

SIBU decorative sheet:

SA dimension: 2600 x 1000 mm, self-adhesive

Wood based sheet:

Wood based sheet coated on both sides, dimensions:
2600 x 1000 mm

Counter-pressure:

Not required

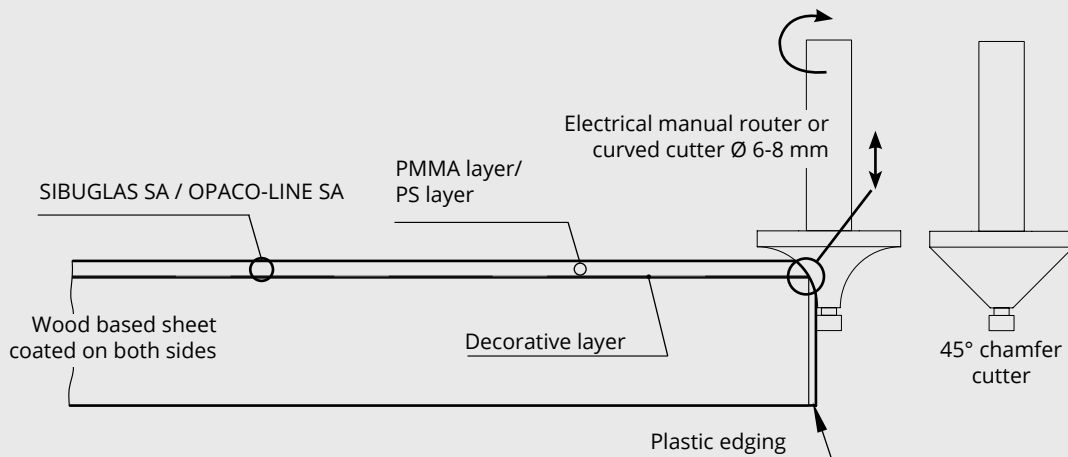
Edge material:

All standard furniture edging

PROCESSING STEPS

1. Clean the coated wood sheet.
2. Remove the protective film on the adhesive side of the design sheet.
3. Bond the design sheet onto the wood based sheet using a rubber roller.
4. Immediately cut the bonded sheets into the desired final dimensions (saw).
5. Place the edgings on the edge gluing machine.
6. **Using an electrical manual router, cut a rounded or chamfered edge exactly up to the point of transition from the transparent PMMA layer/PS layer to the structured layer. Please see sketch!** In combination, the edge material and the transparent PMMA layer/PS layer give the resultant radius or chamfer. The thicker the edge material, the wider the facet.

FACET MILLING IS THE PREREQUISITE FOR AN EDGED END PRODUCT!



SIBUGLAS AND OPACO-LINE PVA GLUED AND PRESSED ON ABSORBENT WOOD BASED SHEETS

Whether on home furniture, in display windows, bars, hotels, or trade fair stands, today SIBUGLAS and OPACO-LINE is used for a diversity of applications.

SIBUGLAS is a multilayer sheet comprised of PMMA, PU leather, a special synthetic leather or a special paper. The OPACO-LINE is a multilayer sheet comprised of a matt polyester surface, a polystyrene carrier and a special paper. This multilayer sheets can be bonded onto absorbent surfaces using PVA white glue. In order to ensure optimum flatness, we also deliver an accompanying, technically matching balancing sheet.

PROCESSING

Both reverse sides (design and balancing sheet) are saturated with PVA white glue as evenly and quickly as possible using a roller. They are then laid on both sides of the absorbent wood based sheet and this composite is subsequently placed in a sheet press.

DESCRIPTION – STRUCTURE

SIBUGLAS / OPACO LINE decorative sheet _____

PVA white glue _____

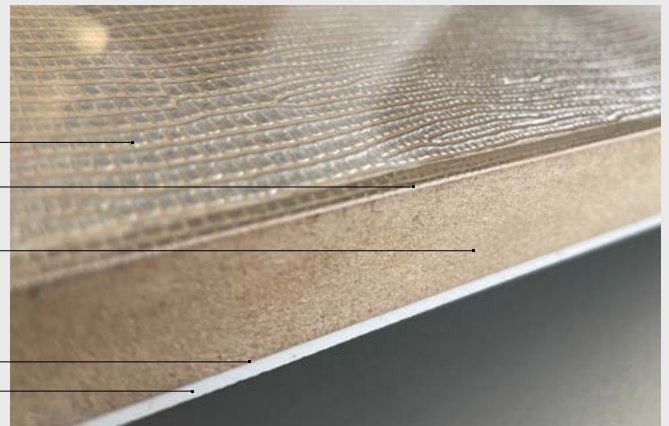
Wood based sheet _____

minimum thickness of 16 mm!

Use thicker wood based sheets for larger formats!

PVA white glue _____

Balancing sheet _____



Decorative sheets that have been glued and pressed in this manner can be easily processed with the majority of woodworking machinery and tools with good results. The PE protective film must be left on the top surface during processing. Optimum machine parameters, tool layout and cutting speeds are to be determined individually prior to production on the basis of a sample.

BONDING INSTRUCTIONS FOR SIBUGLAS SHEETS WITH PVA WHITE GLUE

Glue application: only use flat, wood based sheets!

The acclimatised design and balancing sheets, as well as the wood based sheet, should be laid out adjacent to one another on a straight, clean and sufficiently large work table. The wood based sheet must be roughly cut 10mm larger than the design sheets / balancing sheets. **Both sheets - the design sheet and the balancing sheet - should first be generously coated with PVA glue using a roller.** Owing to the highly absorbent reverse side, the consumption of PVA white glue is considerable. Subsequently, both sheets (design sheet and balancing sheet) are positioned as quickly as possible on the middle of the wood based sheet.

! Warning! Glue should not be applied directly to the wood based sheet, as this can have a negative effect on evenness!

Pressing:

The composite sheet is now placed in the press for approx. 30 minutes at 30° C. Do not apply excessive pressure and take into account both your know-how and the values gained from personal experience. Standard value: 20 N/cm² or 2 kg/cm².

As soon as the sheets are removed from the press, they must be stored under **stacking pressure for at least 12 hours in a FLAT position.** A genuinely even surface is extremely important for the flatness of the composite sheet!

A second possibility for small batches is to press the sheets in the machine overnight at approx. 20° C. This type of processing eliminates the need for subsequent stack pressure.

Always clean the press thoroughly prior to processing sheets!

Cutting to length/edge trimming and other processing steps:

With standard woodworking machines:

Recommendation: Fine cut saw blades

At the earliest, complete this work 12 hours after gluing/pressing!

Edging application: As usual, any standard edging can be mounted in the familiar manner!

BALANCING SHEET

A technically matching balancing sheet is required for the glued and pressed composite (surface + wood based sheet + counter-pressure) that is ideally matched to the characteristics of the materials used. This virtually rules out warping due to heat, cold or fluctuating humidity.

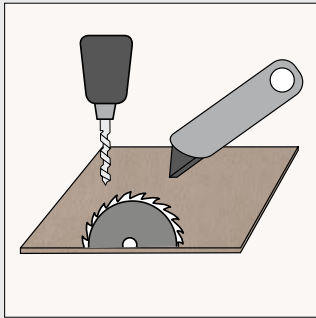
For SIBUGLAS and OPACO-LINE (PMMA 2 mm) we recommend the use of the **PMMA Balance Sheet White 2800x1250x2** (article number: 20278) for balancing.

If the PMMA Balance Sheet White has not been pressed within six months, we recommend a check on the surface tension of the reverse side and if required, its subsequent surface treatment.

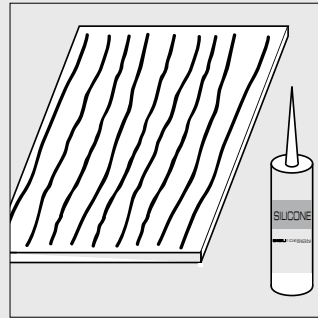
Processing ANTIGRAV

Standard processing

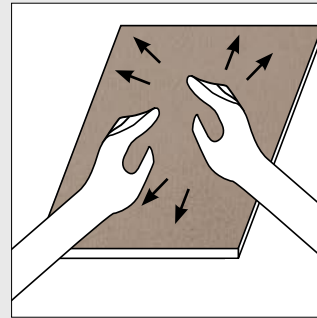
ANTIGRAV can be bonded edge to edge and therefore does not require expansion joints.
Readjustment on **any surface** is no problem when bonding with standard silicon or hybrid polymer adhesive is employed.
ANTIGRAV can be cut to size by using standard cutting-tools. Processing to be executed from the patterned side.



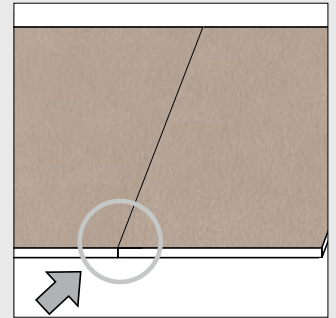
Processing to be executed from the patterned side.



Apply beads of silicone vertically (1cm from the edge and with 6cm-spaces between the individual beads).



Press the sheet onto the wall and then adjust it.



Bonding is edge to edge = 0mm expansion joint

NA

non-adhesive

SA

self-adhesive

FR

flame-retardant version available on request

PRD

digital printing possible

PRD*

digital printing possible

Prior to printing a corona or plasma treatment has to be carried out.
By request available in pre-treated version.

PRS

screen printing possible

PRS*

screen printing possible

Prior to printing a corona or plasma treatment has to be carried out.
By request available in pre-treated version.

PR+

digital/screen printing possible

PR+*

digital/screen printing possible

Prior to printing a corona or plasma treatment has to be carried out.
By request available in pre-treated version.

■■■■

wet room suitability

■■■■□

limited suitability for wet rooms

AR

abrasion-resistant

AR+

scratch-resistant

+ V

entire panel length not shown
in image

Continuous pattern

Continuous pattern

SIBU | DESIGN
we decorate.



SIBU DESIGN GmbH & Co KG

Jupiterstraße 8 / 4452 Ternberg, Austria

T. 0043 (0) 7256 / 6025-0 / F. 0043 (0) 7256 / 7020

info@sibu.at / www.sibu.at